

JAN 2 2014

Gregg Rainey Superintendent Clarksville Light & Water P.O. Box 1807 Clarksville, Arkansas 72830

Re: City of Clarksville (NPDES #AR0022187) Pretreatment Program Audit/

Municipal Pollution Prevention (P2) Assessment

Dear Mr. Rainey.

Please find enclosed the finished report for the audit/assessment conducted November 19-21, 2013. The contents should be made available for review by appropriate City officials. Discussions and an evaluation should be made concerning the deficiencies and recommendations.

Please respond in writing within thirty (30) days of the date on this correspondence to the required actions and recommendations. Please indicate what actions will be taken to correct the deficiencies and in what time frame.

In this auditor's opinion, the City has a staff well qualified and involved in the Program and its implementation. They should be lauded for their efforts. Your public outreach efforts regarding various environmental and the City's collection system issues will, in the future, help the citizens of Clarksville become more involved stakeholders.

It is always a pleasure working with you and your staff and becoming more familiar with Clarksville, its industries, Pretreatment and Pollution Prevention Programs.

Feel free to contact this office with any questions at (501) 682-0625 or gilliam@adeq.state.ar.us.

Sincerely,

Allen Gilliam

Men Gilla

ADEQ State Pretreatment Coordinator

Encl: Audit/Assessment Checklist with Attachments

ee: Rudy Molina/EPA 6WQ-PO

Craig Uyeda, Enforcement Branch Manager Jason Bolenbaugh, Inspector Supervisor

#### PRETREATMENT PROGRAM AUDIT/

#### POLLUTION PREVENTION ASSESSMENT

#### CITY OF CLARKSVILLE, ARKANSAS

NPDES PERMIT #AR0022187

December 17, 2013

PREPARED BY: ALLEN GILLIAM

ADEQ STATE PRETREATMENT COORDINATOR

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#### LIST OF ATTACHMENTS

Pretreatment Program Audit/Assessment Checklist:

Section I: General Information

Section II: Program Analysis and Profile

Section III: Industrial User File Review

Reportable Noncompliance (RNC) Worksheet

SIU Site Visit Summaries

Attachment(s) A: Supporting Documentation

#### A) INTRODUCTION

Under ADEQ's responsibility to fulfill its obligations for the administration and enforcement of the NPDES Program, andits of Pretreatment Programs within the state will be part of its coordination and compliance monitoring strategy.

With Pollution Prevention (P2) being integrated into Pretreatment Programs assessments of cities' P2 projects and programs will be made in conjunction with the audits.

An audit/assessment was performed November 19 through 21, 2013, of the Pretreatment Program implemented by the City of Clarksville (City Light and Water), Arkansas. Participants included:

Allen Gilliam ADEQ/State Pretreatment Coordinator

Pam Smith CL&W/Pretreatment Coordinator

Greg Rainey CL&W/Wastewater Superintendent

John Lest CL&W/General Manager

The goals of the audit/assessment were:

\*To determine the implementation and compliance status of the City of Clarksville's Pretreatment Program with the requirements of the General Pretreatment Regulations located in 40 Code of Federal Regulations (CFR) Part 403;

- \*To determine the effectiveness of the City's Pretreatment and P2 Programs in eliminating the introduction of toxic pollutants from industrial discharges;
- \*To provide assistance and recommendations to the City that might allow for more effective implementation of program requirements and;
- \*To assess the level of additional Pollution Prevention activities implemented within the City's day-to-day Pretreatment procedures and make recommendations thereof.

Clarksville's Pretreatment Program was originally approved 3/1/83.

Program modifications were submitted, approved and incorporated on 10/27/94 and then again on 3/20/2002. Modifications included a headworks loading re-evaluation; incorporation of an Enforcement Response Plan; narrative changes to the City's Pretreatment Program and Ordinance.

Streamlining modifications were submitted by the City on 3/16/10. Their new Pretreatment Ordinance was approved and adopted on 2/13/12. Remaining Program narrative Sections and Appendices were piecemeal submitted up until 11/12/13 and are currently being reviewed for final

approval of the complete Pretreatment Program Modification to be current with the Streamlining revisions to the Federal Pretreatment Regulations in 40 CFR 403.

The City has two (2) wastewater treatment plants. One (outfall 002) is a simple three (3) cell extended lagoon designed to handle wet weather flow only (no industrial contributions) and would he fed back to the main POTW for treatment as conditions warrant.

The main plant (outfall 001) consists of primary extended acration, activated sludge with exidation ditches, followed by secondary clarification, after which there's chlorination. Dechlorination is accomplished with sulfur dioxide and a cascade waterfall before discharge to the receiving stream which is Lake Dardenelle. The plant's effluent has not exhibited any toxic characteristics according to recent whole effluent toxicity testing over the last three (3) years.

The POTW has a design flow of 2.0 MGD (including the holding lagoon) and an average flow of ~0.75 MGD. Approximately 16% of that is currently from three (3) significant industrial contributors, one (1) of which is a categorieal metal finisher.

Approximately 96 dry tons of "Class B" quality biosolids were land applied in 2012. Yearly application rates vary widely from year to year depending on the tonnage accumulated, ready to be applied.

The audit/assessment consisted of informal discussions with the City's Pretreatment personnel, examination of industrial user files, pretreatment records and site visits to their three (3) significant industrial users. A checklist was utilized to ensure that all facets of the program were evaluated. A copy of the completed checklist is attached. Additional information obtained during the audit is included in Attachments A-1 through A-10.

The report is divided into three sectious. Section B provides a summary of the significant findings of the audit which will require action by the City of Clarksville. Section C includes recommendations to help improve the implementation and enforcement of their Pretreatment and Pollution Prevention Programs. Finally, required program modifications to the City's approved program, including its adopted legal authorities, are outlined in Section D.

#### B) SUMMARY OF FINDINGS WITH REQUIRED ACTIONS

This section of the report is a summary of deficiencies found in the City of Clarksville's Pretreatment Program. Actions required by the City to comply with the current General Pretreatment Regulations (40 CFR 403) and with the City's approved program will be paraphrased citations of the same. A narrative explanation of the finding will follow.

1) Under 40 CFR 403.8(f)(2)(B). "...individual mechanisms [permits]...must be enforceable and contain, at a minimum, the following conditions: ...(3) Effluent limits, including <u>Best Management Practices</u> [BMPs], based on applicable general Pretreatment Standards in part 403 of this chapter, categorical Pretreatment Standards, local limits, and State and local law..."

Greenville Tube's permit must be modified to include a requirement to implement their approved Toxic Organic Management Plan (TOMP) submitted (Attch. A-4). Under the 9/05 Streamlining Rule, TOMPs are considered BMPs. This required language could easily fit in the City's current permit to Greenville Tube in its "Section D. Monitoring and Records" section.

(2) non-categoricals BMPs' narrative "standard" shown on their limit page (see Attach. A-2b).

This BMP requirement is confusing and makes no sense if there are no "specific schedules of activities, prohibitions of practices, maintenance procedures, and other management practices to implement the prohibitions listed in §403.5(a)(1) and (b) or treatment requirements, operating procedures, and practices to control plant site runoff, spillage or leaks, sludge or waste disposal, or drainage from raw materials storage." See definition of Best Management Practices in 40 CFR 403.3(e).

2) Under 40 CFR 403.12(j), "Notification of changed Discharge. All Industrial Users shall promptly notify the Control Authority...in advance of any substantial change in the volume or character of pollutants in their Discharge..."

During the file review it was discovered Greenville Tube had ceased a major process at its facility—tube making through mill rolling operations. To this auditor's knowledge the wastewater generated from this operation never entered their normal discharge to the City, but Greenville Tube must update its TOMP which describes this operation. See Attach, A-4c, paragraph 4.

Greenville must review its old TOMP, update any part of it which has changed since its last revision dated 2/09 and resubmit to the City in a given time period. It does not have to be revised nor stamped by a professional engineer, just a qualified professional familiar with Greenville's operations, processes and chemicals.

# C) RECOMMENDED POTW ACTIONS FOR IMPROVED IMPLEMENTATION OF THE PRETREATMENT AND POLLUTION PREVENTION PROGRAMS

1) Continue conducting comprehensive industrial/non-domestic user surveys. Summarize all of the surveys into a succinct, digested document with only the pertinent information (business name, location, primary contact name, any chemicals on-site with a potential or probable discharge to the City, etc.) should be collected from each survey. Those businesses that only discharge "domestic sewage" could be kept in a separate file entitled as such; therefore, the justification not to be surveyed again.

The City may wish to choose a business sector and customize the questions to "fit" the sector's typical activities. In this way, the City could target and collect more comprehensive information. Car washes, radiator shops, auto body repair shops, machine shops, dentist offices/clinics, long term health care facilities, etc. are some examples of "sectors". Pollution Prevention (P2) questions regarding toxic chemicals' reduction, employee training, water and energy reduction practices are some that could be asked.

2) Recommend including more pertinent information on each of the permitted industries' fact sheets. Attachment A-5 is an example of what the City is currently using. Start-up date, compliance history, a comprehensive narrative description of their manufacturing/production operations, an updated (and dated) wastewater flow schematic, permit limits' rationale/basis, actual permit limits, why they are considered "Significant", etc. would be a few pertinent facts to include. These fact sheets could be sent to the industry representative to fill out for their knowledgeable input.

It was discussed during the Audit the two (2) non-categorical permitted industries' limitations are "performance-based on the facilities' current treatment technology". These are valid "local limits" and should be referenced as such in their fact sheets with a comprehensive description of their treatment processes.

The City was supplied Appendix D from EPA's newly revised "Industrial User Permitting Guidance Manual" (9/1/12 @ Permit Manual (PDF)) via this office's e-mail on 8/13/13 for more information to possibly add to fact sheets.

3) Recommend including more narrative on the City's IU Inspection forms (or see below paragraph). Sections of the current forms are not very comprehensive (see Attch. A-7). Actual identification of regulated wastewater sources, "manufacturing" operations, proper O&M of wastewater treatment processes (rust, leaks, mixers, etc.), chemical storage/handling procedures, secondary chemical containment are vague/general in nature.

It is suggested to require the City's industries to submit a comprehensive process narrative matched to an updated wastewater flow schematic. With these in-hand and included near the industries' fact sheets, the City's inspections could simply refer to them in the inspection report ("manufacturing or production processes described in IU's file", e.g.). The City could even send the latest inspection reports and fact sheets to their industry contacts and ask them to improve them to make them more

comprehensive.

Greenville Tube's Toxic Organic Management Plan (TOMP, revised February, 2009; Attch. A-4) has a quality process narrative although it does not include a flow schematic showing from where the regulated wastewater is generated to where it is actually discharged/sampled.

4) Recommend permit applications include BMP or pollntion prevention (P2) activity questions. A definition could be included with the question: "Pollntion should be prevented or reduced at the source whenever feasible. Are you accomplishing this through increased efficiency in the use of raw materials, energy, water, or other resources, protection of natural resources by conservation?" During the site visits, it was recognized both Haneshrand and Bright Harvest were already practicing some of the P2/BMP basics (inventory control, heat recovery and water conservation respectively).

Other questions could include: "Are any P2/BMP activities currently underway such as employed training, inventory control, reduction in toxic releases, in-process recycle, countercurrent rinsing, water/energy conservation, best management practices, any manufacturing certification programs they are in, etc."

- 5) Recommend sending out the hazardous waste notification under 40 CFR 403.12(p) to the generators with connections to the City's collections system. Small quantity and conditionally exempt generators are prone to move about or open shop anywhere around the state and used to be kept current on their Pretreatment regulatory obligations. ADEQ's most current list of generators was provided to City personnel during the Audit.
- 6) Permitted industries' definition section should better describe, if not simply state in the definition section, "All 24 hr. composites will be timed composites" (see Attch. Λ-2e).
- 7) Strongly recommend developing standard operating procedures for the day-to-day activities performed by the city's pretreatment personnel. This should be located in the City's Pretreatment Program as a non-substantial modification. Data management (handling/tracking/logging in with date stamp) of industry correspondence, inspection protocols specific to the city's industrial users and other "common knowledge" procedures actually documented would be very useful to help educate and cross train other City personnel in the Pretreatment Program's procedures.
- 8) Recommend continuing to include fliers to be included in the City's residents' water/sewer bills helping educate them on pharmaceutical take-back programs, phosphorous containing soaps/detergents, proper disposal of grease and what problems it can cause to the City's collection system.

If the City is subject to total phosphorous limits in a future permit, specific contributors of phosphorous above domestic background levels should be identified for possible future permitting.

# D) REQUIRED PROGRAM MODIFICATIONS TO THE APPROVED PRETREATMENT PROGRAM NECESSARY TO BRING THE PROGRAM INTO COMPLIANCE WITH THE LETTER OR INTENT OF THE CURRENT REGULATORY REQUIREMENTS

Submit the remainder of the City's Pretreatment Program narrative sections to be current with the revised ("streamlined") version of the National Pretreatment Regulations in 40 CFR 403. The City's Pretreatment Ordinance has been received and is pending review. The Program sections should be reviewed to ensure it matches the required procedures added or revised in the proposed Ordinance.

The City's Program Modifications are almost complete and approved to be current with the Streamlining revisions to the Federal Pretreatment Regulations in 40 CFR 403. There are but a few Sections which need to be finalized and submitted for approval.

The City should consider the required actions and recommendations contained in this audit/assessment before finalizing any pretreatment program modifications. Any intended substantial program/ordinance changes made, whether in response to the recommendations or otherwise, should be submitted to ADEQ for review and approval.

## PRETREATMENT AUDIT CHECKLIST

### (MUNICIPAL POLLUTION PREVENTION ASSESSMENT)

Section	<b>I</b> :	General Information		,	. ,	٠	4			-	Pages	1-4
Section	II:	Pretreatment Program	Analysis .			_		9	×		Pages	5-16
Section	III:	Industrial User File	Evaluation								Pages 1	7-24

#### **SECTION I: GENERAL INFORMATION**

A. GENERAL	INFORMATION		
		Clarksville Light & F 1807, Clarksville,	AR 72830 #: ARC022187
Permit Sig	natory: <u>Greqq</u> l	Rainey	Title: W.W. Superintendent
Telephona:	479.754,7929	Fax Numbe	er: 479.754.8181
Pretreatme Address:	nt Contact: 1305 South		itle: Pretreatment Coordinator
	Same		
E-mail n	am smith@clark	villelightwater.com	
		coval date: 2/14/8	
Dates of a	pproval of any	substantial modifica	tions: 10/27/94 & 3/20/02
Month Annu	al Pretreatment	Report Due: Februar	<u> </u>
Pretreatme	nt Year Dates:	1/1 - 12/31	ate(s) of Audit: 11/19 - 11/21/13 (ASSESSMENT)
Inspector(	s):		
NAME		TITLE/AFFILIATION	PHONE NUMBER
Allen Gi	111am	Pret, Coord./ADEQ	501.682.0625
Control Au	thority represe	entative(s):	
<u>NAME</u>		TITLE	PHONE NUMBER
*Pam Smit		Pretreatment Coordin	
	iney	Wastewater Superinte	RECLAMITE
		General Manager act +Exit Interview (	
	•	ous PCIs/Audats:	* A min _ g*
•	the Colon Specific And American Specific Specifi		
TYPE			VICIENCIES NOTED  parent problems noted
PCI	3/17/11	no ai	parent broblems noted
YES NO			
			operating under any pretreatment related r, compliance or enforcement action?
	If yes, describ	e the required corre	ctive action:
	Is the Control	Authority currently	in SNC or RNC?

The remainder of this page has been left blank, but provides a place to enter a narrative description of any information that may not fit appropriately into the questions that are asked. Mark questions or input areas with a asterisk or footnote that tells that there is more explanatory information and where it can be found.

#### **SECTION I: GENERAL INFORMATION**

		RMIT/TREATMENT PLANT:
NPDES		Expiration
Permit No. Name of Treatment Plant	<u>Date</u>	<u>Data</u>
AR0022187 Clarksville Light & Water	4/1/09	3/31/14
2. <u>Individual Treatment Plant Information</u>		
a. Name of Treatment Plant: <u>Clarksville Ligh</u> Location Address: 1305 South Crawford, Clark		Lution Control Facility
(*includes a separate 3-cell lagoon - outfall #6		n MCD 7 nall lagoon for
heavy rain events)	VVX THAUH TO CL	is alway in himse subgraves alway
Treatment Plant Wastewater Flow: Design- 2.0	MGD: Actual	(Avg) - 0.749 MCD
w ************************************		•
Sewer System: 100 % Separate; # of SSOs due	to grease blo	ckages:0
Industrial Contribution to this Treatment Pl	ant	
# of SIUs: 3 # of CIUs: 1		
Industrial Flow (gpd): 120,000 Industrial	Flow (%): 16.	<b>02</b>
**************************************	2 IUs have in Process(es):	creased production/flow
Primary / (#002) three cell	extended lag	<u>con</u>
Secondary ✓ (#001) primary exoxidation ditch; f	ktended aerati inal clarifica	on activated sludge: tion and post aeration
Tertiary	······	
Method of Disinfection: chlorination		
Dechlorination / YESNO (st	till have caso	ade waterfall/step aerator)
Effluent Discharge		~
	e Dardenelle	
Receiving Stream Name: Backwaters of Lak		
Receiving Stream Name: <u>Backwaters of Lak</u> Receiving Stream Classification: <u>Sequent</u>	3H in the AR	River Basin

List of toxic pollutant limits in NPDES permit: #001 & #002 - conventionals,

TRC, WET & NH3-N

Method of Sludge Disposal:

✓ Land Application
Incineration
Monofill

Mun. Solid Waste Landfill

Public Distribution
Lagoon Storage
Other (specify)

Quantity of Sludge: (2012)

dry tons/yr.
dry tons/yr.
dry tons/yr.
dry tons/yr.

96.3 dry metric tons/yr. (Class B)
dry tons/yr.
dry tons/yr.

## **SECTION I: GENERAL INFORMATION**

	rmit been modi	fied to includ	ie sludge use		PDES
<u> </u>	equirements? I	it yes, specif	A the tolfow	ing:	
	suing Authority				
	suance Date: piration Date:				
List pollutant		cified in cur			
YES NO N/A					
Ha	s the Control . .ological toxic		mitted result	ts of whole effluen	ţ
to:	xidity testing	? If yes, exp	lain what ha	nstrated by effluer as been or is being	done
				No lethality nor	
Terustich suom	n in either sp	ecies within :	the last 3 V	ears.	
	- 3 - 3 - 3 - 3 - 3				
How many times	were the follo	wing monitored	during the	past pretreatment	year?
	Influent	Effluent	<u>Sludge</u>	Ambient	
Metals *	ž	Å	2	-	
Priority **	**************************************	<u>**</u>			
Biomonitoring	***	2			
TCLP	***		1	<del>-</del>	
Other:			·····	<del></del>	
Other:	R 122, Appendix D	, Table III, ** i		t 40 CFR 122, Appendix	D, Tubi
Other:identified at 40 CE Summarize any tr effluent and slu same. Evaluate	ends over the dge) loadings.	last five year Have they in eter measured	rs regarding ucreased, dec	t 40 CFR 122, Appendix pollutant (influen creased, or stayed	t,
Other:identified at 40 CF Summarize any tr effluent and slu same. Evaluate "Stayed	ends over the dge) loadings.	last five year Have they in eter measured	rs regarding ucreased, dec	pollutant (influencreased, or stayed	t,
Other:  identified at 40 CE Summarize any tr effluent and slu same. Evaluate  "Stayed	ends over the dge) loadings. for each param about the sam	last five year Have they in eter measured e"	rs regarding creased, dec	pollutant (influencreased, or stayed	t, the
other:identified at 40 CF. Summarize any tr effluent and slu same. Evaluate	ends over the dge) loadings. for each param about the sam	last five year Have they in eter measured e"  pun tracking t	rs regarding ucreased, dec he trends in	pollutant (influencreased, or stayed	t, the
Other:  identified at 40 CE Summarize any tr effluent and slu same. Evaluate "Stayed  YES NO N/A  Ha or	ends over the dge) loadings. for each param about the same about the same as the POTW begas the POTW vice sludge over the same as the potworth.	last five year Have they in eter measured e"  pun tracking t slated its NPD he last 12 mon	rs regarding ncreased, dec he trends in ES Permit ei	pollutant (influencreased, or stayed the above samples?	t, the
Other:  identified at 40 CE Summarize any tr effluent and slu same. Evaluate "Stayed  YES NO N/A  Ha or	ends over the dge) loadings. for each param about the sam about the sam about the POTW begas the POTW vic sludge over the yes, list the	last five year Have they in eter measured e"  pun tracking t slated its NPD he last 12 mon	rs regarding ncreased, dec he trends in ES Permit ei	pollutant (influencreased, or stayed the above samples?	t, the
Other:  identified at 40 CE Summarize any tr effluent and slu same. Evaluate "Stayed  YES NO N/A  Ha or  Paramete  CBODS (9	ends over the dge) loadings. for each param about the sam about the sam is the POTW begins the POTW vic sludge over the spected cause (spected cause (spected cause)	last five year Have they in eter measured e"  pun tracking t elated its NPD he last 12 mon	ts regarding acreased, decomposed.  The trends in the ES Permit eiths?  It and sludge  Cause(s)  The polymer (see the columns of the columns	pollutant (influencreased, or stayed the above samples?	t, the

C.	Control Authority Pretreatment Program Modification [403.18]
<u>YES</u>	<u>NO</u>
<u> </u>	Has public comment been solicited during revisions to the Sewer use ordinance and/or local limits since the last program modification? [403.5(c)(3)]
<u> </u>	Have any non-substantial modifications been made or requested to any pretreatment program components since the last audit?  If yes, identify below.  City submitted a modified (then approved) Ordinance #12-651 back in March '10 along with the check-list. Other program sections' reviews are outstanding. The City requested a re-evaluation of their MAHLs/MAILs. New spreadsheets were supplied to the City by ADEQ in 5/13 based on the City's latest site specific data.
	1. Modifications:
	Date Date The Transport of Modification  Date The Transport of Mod
	Pending Entire program to be current w/Streamlining mods in CFR 403
	2. Modifications in Progress:
	Date Requested Nature of Modification
	3/15/13 Re-eval of MAILs, ERP revisions and other non-substantial
	Program section modifications.
	Have any changes been made to any pretreatment program components (excluding any listed above)? If yes:  Has the Control Authority notified the Approval Authority of all program
	changes? (e.g., Modified forms, procedures, legal authorities). If no, please copy and attach the modified form, etc.
D.	Legal Authority (403.8(f)(1))
	Date of original Pretreatment Program approval: 3/1/83 [WENDB-PTIM] Date of most recent Ordinance approved by the Control authority: 2/13/12 Date of most recent Pretreatment Program modification approval: 3/20/02 Does the Control Authority's legal authority enable it to: [403.8(f)(1)(i-vii)]
	YES NO
	Deny or condition pollutant discharges Require compliance with standards Control discharges through permit or similar means Require compliance schedules and IU reports Carry out inspection and monitoring activities Obtain remedies for noncompliance Comply with confidentiality requirements Establish Pollution Prevention Has the city developed and adopted a Pollution Prevention policy? *Adopted "F2" purpose in Pretreatment Ord. #12-651

<u>YES</u>	<u>NO</u>							
			trol Authority ce? If yes, id			ficulty in imp	plementi	ng the sewer
		No No No No In	oversight auth inspection aut remedies for n "equivalent" s clear delineat erjurisdictioner, Specify:	hority oncompliance tandard ion of respo al agreement	nsib s no	t entered int		plementation
<u>YES</u>	<u>NO</u>							
			ustrial users inority? If no		in th	ne jurisdicti	onal bou	ndaries of th
<u>n</u> /	a		trol Authority pretreatment s ns?					
<u>n</u> /			ions been made contributing ju			ration of Pol	lution P	revention (P²)
			name of contrib Type of multiju					
	Nam	e of Jurisdı	ction	Numbe of CIU		Number of Other SIUs		
1	•	n/a						
	act		ctivities of co performed by ju					
	TIMP	rementation.	11/ &	Pro	olems	<u>i</u>		
	Noti	ting industr fication of it issuance	ial waste surve IUs		/a		- -	
<u> </u>	Rece Insp	ipt and revi	ew of IU report ampling of IUs s for P?				- -	
	Anal Enfo	vity ysis of samp rcement	les				<b>-</b> - -	
		er: ofly describ	a other problem				-	
	Ide	ntify any IU	s that have cau	used problems			_	
			ation, problems ast 12 months:	in the col.	rect1	on system, or	. worker	nearth and
	I	U Name		Problem			v	DES Permit iolation <u>es No</u>
		n/a						

Б.	Indus	rial User Characterization [403.8(f)(2)(i)]
YES		Has the Control Authority (CA) updated its Industrial Waste Survey (IWS) to identify new Industrial Users (IUs) or changes in wastewater discharges at existing IUs? [403.8(f)(2)(i)] City conducted one on 4/08 & 6/08. The next survey is planned for 2014.
	·	If yes, while conducting the IWS, was each potential IU evaluated by the CA for the possibility of incorporating P2 activity?
<u> </u>		Does the Control Authority have written procedures to update its Industrial Waste Survey (IWS) to identify new Industrial Users (IUs) or changes in wastewater discharges at existing IUs? [403.8(f)(2)(i)]
······································		If yes, do the written procedures include provisions for the assessment of potential new IUs to incorporate $P^2$ activity and the distribution of $P2$ reference materials to the IUs which qualify?
		What methods are used to update the IWS:  Review of newspaper/phone book  Review of plumbing/building permits  Review of water billing records  Permit reapplication requirements  Consite inspections  Citizen involvement  Other (specify)
YES	<u>NO</u>	
************	· I	eve any new SIUs been identified within the last 12 months? If yes:
***************************************	Nam rı/	of IU Type of Industry Permitted?
a. b. c. d.	follo 3 1 2 0 3	ny IUs are currently identified by the Control Authority in each of the ing groups:  SIUs (As defined by the Control Authority) [WENDB-SIUS]  Categorical Industrial Users (CIUs) [WENDB-CIUS]  Noncategorical SIUs  Other regulated nonsignificant IUs (Describe)  TOTAL of a. + d.  As the POTW identified any IUs with Follution Prevention opportunities?  *The City's SIUs are implementing P2 activities.  So the Control Authority's definition of "significant industrial user" the same as EPA's? [403.3(v)(1)(i-ii)]
	m.a. aild	A strain provided to the properties of the strain states were the British that the provided in the states of the strain that t

F.	Control Mechanism Evaluation [403 8(f)(1)(iii)]
	Has the Control Authority asked for Best Management Practices (BMPs) or Pollution Prevention assessments as part of the permit application?
	Describe the Control Authority's approved control mechanism (e.g., permit, etc.): permit
	What is the maximum term of the control mechanism? 5 years
contr	How many SIUs are not covered by an existing, unexpired permit or other ol mechanism? [WENDBs-NOCM] If there are any SIUs without current (unexpired) ts, please complete the information below:
	PERMIT
	EXPLRATION
	IU NAME DATE
<u>YES</u>	NO  Loes the Control Authority accept trucked septage wastes?
	✓ Does the Control Authority accept other trucked wastes?
	Does the Control Authority have a control mechanism for regulating trucked
	<u>wastes</u> ? If yes, answer the following:
	n/a Does Control Mechanism designate
	a discharge point? [403.5(b)(8)]
	Are all applicable categorical standards
	and local limits applied to trucked wastes?
	List all pollutants and applicable limits, other than local limits and
	categorical standards, that are applied to waste haulers:
	Pollutant Limit n/a
	E F - M
	Describe the discharge point(s) (including security procedures):
	n/a
	****
<del></del>	✓ Does the Control Authority accept Underground Storage Tank (UST) cleanup wastes?
	✓ Does the Control Authority have a control mechanism for regulating wastes from UST sites?
	List all pollutants and applicable limits, other than local limits and categorical standards, that are applied to UST cleanup sites:
	Pollutant Limit
	D/3

G.	Applicat	ion of P	retreat	ment St	andard	and Reg	guire	ments
<u>YE</u> S	<u>NO</u>							
<u> </u>		s the PO! zardous v						ntial requirement to report porw?
*****	2/4/09	Date	Notifie	•d	Letter	Met	hod o	f Notification
		w does th sure prop						of current regulations to
		Federa Meetin Govern	gs, Tre		· · · · · · · · · · · · · · · · · · ·		<u>i</u>	Newsletters nternet
YES								making any changes to its local t PCI, Audit or Annual Report?
If y	es, comple	te the i	nformat	ion bel	.ow:			
		ity has		ed corr		************		Reason for Change al limits are not
	1.1.	ecssery.	WI LIL II			mana Ottie	<u> </u>	lutants than the "normal" POCs.
YES	NO							
<u>&lt;</u>	fo		puired					ated the need for local limits WENDB-EVLL) [403.5(c)(1);
		TI s. a. ala	vorks	<b>t</b> "	cal	Local	•	Developed in 5/13 & now used on their inf/eff summary sheet
			voiks Ysis	Lim		Limit:		for their annual reports
		Comple			ded?	Adopte		Numerical MAHCs
		**		••	t. ut			used
**********	nic (As)	Yes	No	Yes	<u> </u>	Yes	<u>No</u>	(uq/1) 5.45
	nre (As)	<u>.,</u>	titilliana v v v v v v v v v v v v v v v v v v					
	mium-Total		×*	***************************************	<del></del> -	***************************************	···· <del>·</del>	1.54.2
	er (Cu)			······································				134.6
	ide (CN)			unnumanaam.	1	· · · · · · · · · · · · · · · · · · ·	1	18.7
-	(Pb)	1		::::::::::::::::::::::::::::::::::::::	1		<i>y</i>	55,3
	ury (Hg)	<b></b>			1		<i>-</i>	0,27
	bdenum (Mo	) * <u>/</u>	***************************************					8.1
	el (Ni)		4					49.2
	nium (Se)	* /			<u> </u>	***************************************		9.4
	er (Ag)		·	эшшшалалаж	<del></del>	**************************************	<del></del>	36.1 500.0
241110	. (Zn)				₩*		€ .	54V.U

<sup>\* -</sup> If necessary for the sludge disposal option chosen.

req	uired p	cllutant	s and techn	ically evalu	lutants of conce lated the need f information:	ern other than the cor local limits
		works Ysis eted?	Local Limits Needed	Local Limits Adopted?		al Adopted
POLLUTANT	Yes	No	Yes No	Yes	<u>No</u> (да/1)	
n/a "Not known yet, but possi T.Phos & NO3 + NO2	.bly"					
	allocat	lon was			ne pollutants? for each polluta	ant that has s
an Nad San Falka sán in San India da San India da T	place?	n/a	TYPE OI	F ALLOCATION		Air Leica L eisa ce sa
ىكىنىڭ خىمە≭ئىكلىنىڭ يىكىنىڭلىكىنىڭ كىمەت ئىمەت ئىمەت ئىمەت ئىمەت ئىمەت ئىمات ئىلىنىڭ ئىمات ئىمات ئىمات ئىمات	-place?	•		F ALLOCATION		all we will be easy up son
ung-taβangga attro-da-titak-der-tag- da-de-k. <sup>™</sup>	place?	Unifor	n			
	place?	Unifor		F ALLOCATION Mass	Hybrid	
arsenic (As)	place?	Uniform Concent	n	Mass		
rsenic (As) admium (Cd)	place?	Uniform Concent	n	Mass		
rsenic (As) Cadmium (Cd) Chromium-Total	place?	Uniform Concent n/a	n	Mass		
rsenic (As) Cadmium (Cd) Chromium-Total Copper (Cu)	place?	Uniform	n	Mass		
Arsenic (As) Cadmium (Cd) Chromium-Total Copper (Cu) Cyanide (CN)	place?	Uniform	n	Mass		
Arsenic (As) Cadmium (Cd) Chromium-Total Copper (Cu) Cyanide (CN) Lead (Pb) Mercury (Hg)		Uniform Concent	n	Mass		
Arsenic (As) Cadmium (Cd) Chromium-Total Copper (Cu) Cyanide (CN) Lead (Pb) Mercury (Hg) Molybdenum (Mo)		Uniform Concent	n	Mass		
Arsenic (As) Cadmium (Cd) Chromium-Total Copper (Cu) Cyanide (CN) Lead (Pb) Hercury (Hg) Holybdenum (Mo)		Uniform Concent	n	Mass		
Arsenic (As)  Ladmium (Cd)  Lhromium-Total  Lopper (Cu)  Lyanide (CN)  Lead (Pb)  Mercury (Hg)  Molybdenum (Mo)  Nickel (Ni)  Selenium (Se)		Uniform Concent	n	Mass		
Arsenic (As)  Endmium (Cd)  Chromium-Total  Copper (Cu)  Cyanide (CN)  Lead (Pb)  Mercury (Hg)  Molybdenum (Mo)  Mickel (Ni)  Selenium (Se)		Uniform Concent	n	Mass		
Arsenic (As)  Cadmium (Cd)  Chromium-Total  Copper (Cu)  Cyanide (CN)  Lead (Pb)  Mercury (Hg)  Molybdenum (Mo)  Nickel (Ni)  Selenium (Se)  Silver (Ag)		Uniform Concent	n	Mass		
Arsenic (As)  Cadmium (Cd)  Chromium-Total  Copper (Cu)  Cyanide (CN)  Lead (Pb)  Mercury (Hg)  Molybdenum (Mo)  Nickel (Ni)  Selenium (Se)  Silver (Ag)		Uniform Concent	n	Mass		
Arsenic (As) Cadmium (Cd) Chromium-Total Copper (Cu) Cyanide (CN) Lead (Pb) Mercury (Hg) Molybdenum (Mo) Nickel (Ni) Selenium (Se) Silver (Ag) Zinc (Zn)		Uniform Concent	n	Mass		

#### H. COMPLIANCE MONITORING

Compliance Monitoring and Inspection Requirements:

-	~	-	*
<u> Program Aspect</u>	Approved Program	Federal Requirement	Explain Difference
		,	
Inspections:			
CIUs	1/vr	1/year	N/A
Other SIUs	21	1/year 1/year	18
	···	. 4	
Sampling:			
	0 >4/vr	1/yeaz	Better compliance assurance
Other SIUs	V	l/year	The second secon
Column Dros	***************************************	r/ Xear	
Danastina			
Reporting: CIUs	30/	01	895 N
	12/YI	2/year	To keep a good handle on
Other SIUs	12 to 24/yr	2/year	WW characteristics
Self-Monitoring:			
CIUs	12/yr	2/year	Varies per industry
Other SIUs	12 to 24/yr	2/year	for CROD & TSS
	many and what	percentage	of SIUs were:
	(refer to p.1	for Pretreat	ment year)
0 0 Not	sampled at Le	east once in	the past reporting year?
0 0 Not	: inspected at	least once i	n the past Pretreatment reporting year?
	. 1112 p		
0 0 Not	- increased and	സെക്യക്കുന്നു	at least once in the past reporting year?
	[MENDB-NOIN] -	[405.0(17(2)	(v) 1
	a		A 7 7 12 A 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
			are not sampled and/or not inspected within
			year. Include an explanation next to each
name	as to why it w	as not sample	ad and/or not inspected.
Does	the Control A	uthority rout	inely split samples with industrial
perso	ennel:		
YES	NO		
	If reque	ested?	
····	To veri	fv IU self-mo	nitoring results?
<del></del>			
Provide the follo	ssina informati	on recarding	pollutant analyses done by the POTW:
and the second s		-4	The second secon
_			

	Analytical Method *	Name of Laboratory
Metals*	ICP/MS	American Interplex (AI)
Cyanide	spectro	AI
Organics	GC/MS	Y1
Other	WET / Hg*	Huther / Al

Were all wastewater samples analyzed by 40 CFR 136 methods? Yes

\* Enter the type of Analytical Method used for each group of pollutants (eg. AA-flame, AA-furnace, GC, GC/MS, ICP, \*1631E etc.).

YES	NO	
<del>****</del>		Does the POTW use QA/QC for sampling and analysis? If yes, describe: <u>City</u>
		relies on EPA and State's certification requirements. They are using more
		clean hand/dirty hand sampling techniques now and have sent splits & knowns to
		different labs to compare data. (No changes from previous audit)
		How much time normally elapses between sample collection and obtaining
		analytical results for:
		Sdays Conventionals
		<u>l wk</u> Metals
		2 wks Organics
1+		Is there an established protocol clearly detailing sampling location and
<del>*</del>	-	procedures? *Actual pictures exist in SIUs' files, but no specific written
		procedures.
	1	Has the Control Authority had any problems performing compliance
		monitoring?
		If yes, explain: N/A
		Does the Control Authority use the following methods for compliance
		monitoring?
		<b>ጎደ</b> የታ - ኤፕ/ሌ
		YES NO
		Scheduled compliance monitoring
		✓ Unscheduled compliance monitoring
		Demand monitoring for IU compliance
		IU self-monitoring
YES	NO	Other;
TEG	110	-
	✓	Has the Control Authority identified any violation of the prohibited
		discharge standards in the last reporting year? If yes, describe below.
_		
I.	Eil	NFORCEMENT
YES	NC	
<u> </u>		
		Is the Control Authority definition of SNC consistent with EPA's?
		[403.8(f)(2)(viii)]
		Does the Control Authority have a written enforcement response
		plan? [403.8(f)(5)]. If yes, does the plan:
		YES NO
		✓ Describe how the Control Authority will investigate instances of
		noncompliance
		for any in the manual tradent desired to the control of the contro
		Describe the Control Authority's types of escalating enforcement responses and the periods for each response
		armorganis aurama nasara nasara garanda dalah
		✓ Identify by Title the Official(s) responsible for implementing
		each type of enforcement response
		Reflect the Control Authority's responsibility to enforce all
		applicable pretreatment requirements and standards

	Check those compliance/enforcement options that are available to the POTW in the event of IU noncompliance: [403.8(f)(l)(vi)]
	✓       Notice or letter of violation       ✓       Administrative Order         ✓       Setting of compliance schedule       ✓       Revocation of permit         ✓       Injunctive relief       ✓       Fines (maximum amount):
	civil \$ 1000 /day/violation criminal \$ 1000 /day/violation administrative \$ /day/violation  Imprisonment Termination of Service Other:
	Describe any problems the Control Authority has experienced in implementing or enforcing its pretreatment program: None apparent
<u>YES</u>	NO NO
<u>/*</u>	When violations occur, does the Control Authority routinely notify SIUs and escalate enforcement responses if violations continue? [403.8(f)(5)] *See Attch. A-1 for example.  Are SIUs required to notify the Control Authority within 24 hours of becoming aware of a violation and to conduct additional monitoring within 30 days after the violation is identified? [403.12(g)(2)].  Comment:
	✓ If no, does the Control Authority conduct all of the monitoring?
YES	NO N/A
	Does the pattern of enforcement conform to the Enforcement Response Plan?
	Complete the following table for SIUs identified as SNC.
SIU Name n/a	Date First Identified Enforcement Action Return to Compliance? <u>in SNC Type Date Yes (Date) No</u>
	eate the number and percent of SIUs that were identified as being in significant ompliance during the past Pretreatment reporting period:
0 0 0	O Pretreatment Standards [WENDB-PSNC] (Local Limits/Categorical Standards) Self-monitoring requirements [WENDB-MSNC] O Reporting requirements [WENDB-PSNC] O Pretreatment compliance schedule [WENDB-SSNC] How many SIUs that are currently in SNC with self-monitoring and were not inspected or sampled? [WENDB-SNIN]
YES	NO
donor v v v v v	✓ Does the ERP provide for any Pollution Prevention activities as corrective actions? If so, give some examples.

Has the Control Authority experienced any of the following:

EXPL	AIN and ID Industrial User	
YEŞ	NO	
<u> </u>	✓ Interference [WENDB].	
***********	✓ Pass through [WENDB].	
	✓ Fire or explosions?	
	(incl. flash point viol.)	
	✓ Corrosive structural damage? (incl. pH <5.0).	
	✓ Flow obstructions?	
	✓ Excessive flow or	
	pollutant concentrations?	
	✓ Heat problems?	
	/ Interference due to oil	
	or grease?  ✓ Toxic fumes?	
	✓ Illicit dumping of	
	hauled wastes?	
	A = 500 M M M M M M M M M M M M M M M M M M	
	Does the Control Authority compare all monitoring data to applicable Pretreatment Standards and requirements contained in the control mechanis [403.8(f)(2)(iv)]	m?
0	How many SIUs are currently on compliance schedules?	
***************************************	Have any <u>CIUs</u> been allowed more than 3 years from the effective date of a categorical standard to achieve compliance with those standards? [403.6(b)	
	Indicate the number of SIUs from which penalties have been collected by t Control Authority during the past Pretreatment reporting period:	he
	Marker Branch	
	Number Amount Civil C S	
	Administrative 0	
	Total 0 \$ 0 [WENDB-IUPN]	
J,	DATA MANAGEMENT/PUBLIC PARTICIPATION	
YES	NO Are inspection & sampling records well documented, organized and readily retrievable? Are files/records:	ly
	AZE ES NOS	
	YES NO computerized	
	/ hard copy	
	OTHER:	
	Are the following files computerized;	
1	Control Mechanism Issuance	
***********	Inspection and Sampling schedule	
<u> </u>	Monitoring Data *See Attch. A-10 for example	
	IU Compliance Status Tracking	
****	Other:	

YES	NO	Can IU monitoring data can be retrieved	by:
YES		Industry name	
		Pollutant type	
	1	Industrial category or type	
		SIC Code	
		IU discharge volume	
		Geographic location	
		Receiving treatment plant (i.e.if > one	plant in the system)
		Other (specify)  Does the POTW have provisions to address	**************************************
	· A A A 4,4,400000	[403.8(f)(1)(vii)) Ordinance language on	<b>-</b>
	1	Have IUs requested that data be held con	fidential?
	***************************************	How is confidential information handled	
		n/a	
			- — — — — — — — — — — — — — — — — — — —
			•••••••••••••••••••••••••••••••••••••••
	. <del>4444</del>	Are there significant public or communit pretreatment program?	y issues impacting the POTW's
		If yes, please explain: Possible futur	a puterant limite mov dates
		and a Color of the same of the same of	•
		THE CICY DUME DEVILORED.	
<u></u>	RES(	Are all records maintained for at least	3 years?
к.	NE ST		
	fundin	e current level of resources dedicated to g amounts? [403.8(f)(3)] * - FTE = Ful	
YES	NO		
		Have any problems in program implementa be related to inadequate funding? If yes, describe and show below the sou	<del></del>
		***************************************	Percent of Total Funding
		✓ POTW general operating fund	100
		IU permit fees	
		monitoring charges	
		industry surcharges	ALE:
		other (describe)	7 4 3 3.600
14.83 /2	***		Total 100%
YES	<u> </u>		
<u></u>		Is funding expected to continue near th Increase or Decrease	
		If no, describe the nature of the chang	res:
		If no, describe the nature of the chang	res:

	Are an adequate number areas:	r of personnel available for the following program
YES	NO_	If no, explain
<u>/</u>	Legal assistance Permitting	
\ \ \ \ \ \ \ \	IU inspections Sample collection	
<u></u>	Sample analyses	
<u> </u>	Data analysis, review and response _	
_	Enforcement	
<u>/</u>	Administration	
	(inc. record keeping /data management) _	
	Does the Control Authorit	y have access to adequate:
ES	NO	If yes then list and if no, explain
✓_	Sampling equipment	Standard equip
<u> </u>	Safety equipment	n .
/	Vehicles	"
✓_	Analytical equipment_	п
•		
	If yes, what was found?	pollutants been identified?
١.	describe: Standard plant tours for h	y kind of public education program? If yes, high school and college kids; they send out high their utility bills
۱.	Does the POTW have any polluusers documented? <u>no</u>	ution prevention success stories for industrial . If yes, please attach.
		pollution prevention audit or assessment as a part or as a requirement of their permit?
5.	examples to their industrial pollutants? No	e various "Guides to Pollution Prevention" as land commercial users as ways to eliminate or reduces to Pollution Prevention" were used?

FILE #: 1 Industry Name <u>Hanesbrand</u> File/ID No. #2
Industry Address: 1904 Cline & Clark Rd., P.O. Box 669
Industry Description Nylon fabric weave and dye for hosiery products
Industrial Category n/a 40 CFR n/a SIC/NAICs Codes: 2251/31511 &
<u>313112</u>
Avg. Total Flow (gpd) 180,000 Avg. Process Flow (gpd) 118,000
Industry visited during audit: YES
Comments: Facility "yarns" -20,000 lbs/yr. Their dyes, other finishes and yarn
cils make up ~1,000 lbs/yr.
FILE #: 2 Industry Name Bright Harvest File/ID No. #1
Industry Address P.O. Box 528, 72830
Industry Description Sweet potato processing
Industrial Category n/a 40 CFR n/a SIC/NAICS Codes: 2037/311411
Avg. Total Flow (gpd) 174,000 Avg Process Flow (gpd) 174,000
Industry visited during audit: YES
Comments: Daily process flow fluctuates widely from 0 to 0.5 MGD
COMMON STATE OF THE PROPERTY AND THE PROPERTY OF THE PROPERTY
······································
FILE #: 3 Industry Name <u>Creenville Tube Corp.</u> File/ID No. #6
Industry Address 501 South Montgomery St. 72830
Industry Description Stainless steel tube drawing
Industrial Category <u>Metal Finisher</u> 40 CFR 433 SIC/NAICS Codes: 3317/331210 a 331491
Avg Total Flow (gpd) 21,000 (questionable) Avg Process Flow (gpd) 4,000
We die a de la company de la c
Industry visited during audit: YES
Comments: Citric acid passivation on SS steel tube used now. Facility no longer
rolls/welds its own tube products. They bring the coiled tube in from an outside
source. They have their own artesian well for an additional water source.
FILE #: Industry Name File/ID No.
Industry Address
Industry Description
Industrial Category 40 CFR SIC Code:
Avg. Total Flow (gpd) Avg. Process Flow (gpd)
Industry visited during audit:
Industry visited during audit:
Industry visited during audit:  Comments:

Α.	<u>Industrial User</u>	Characterizat	ion				
1.	Is the IU cons	ıdered	FILE 1	FILE 2	FILE 3	FILE 4	FILE 5
	"significant" Control Author						
2.	Is the user su categorical pr standards?		no	no			
		e or existing IS or ES)?	<u>n/a</u>	n/a_	<u>ES</u>		
	<ul> <li>b. Is this I identifie</li> <li>p² potenti</li> </ul>	d as having	_/_		_/_		
В.	Control Mechani	$\underline{sm}$ (See Attch.	A-2 for	example p	ermit)		
1.	Does the file of application for mechanism? (See	a control Attch. A-3 fo	vr example	,			
	If yes, what is application dat	e?	5/11	_5/18_	10/08		
	Does it ask for Prevention info		<u>no</u>	no	no		
2.	Does the file c Permit?	ontain a					
	Permit Expirati	on Date?					
	Is a fact sheet	included?	1	✓			
3.	Has the SIU bee control mechani [403.8(f)(1)(ii	sm containing:					
	a. Legal Auth	ority Cite?					
	b. Expiration	date?	8/16	_5/18_	_1/14_		
	c. Statement nontransfe						
	d. Appropriat	e discharge s?	2	2	2		
	e. Appropriat requiremen	e self-monitor its?	ring				
	f. Sampling f	requency?	1	1	1		

Comments: 1) See Attch. A-5 for example; 2) "Best Management Practices" on permit limits' page (Attch. A-2b) were not substantiated anywhere else in the permit with any further explanation of what schedules of activities, prohibitions of practices, maintenance procedures were required.

				FILE 1	FILE 2	FILE 3	FILE 4	FILE 5
		g.	Sampling locations?					
		h.	Requirement for flow monitoring?		<b></b>	<u> </u>		
		i.	Types of samples (grab or composite) for self-monitoring?		***************************************	***		······································
		j.	Applicable IU reporting requirements?					
		k.	Standard conditions for:					
			Right of Entry? Records retention? Civil and Criminal Penalty provisions? Revocation of permit?	<del>/</del>	<i>y</i>	<i>y y y</i>		
		1.	Compliance schedules/ progress reports	_n/a_	_n/a	n/a		
		m.	General/Specific Prohibitions?		:0000000000000000000000000000000000000			
.av		n.	Where technologically and economically achievable, are P <sup>2</sup> aspect included?	no	<u>no</u>	<u>no</u>		
C.			lication of Standards					
	1,		the IU been properly egorized?					
	2.	Star	e both Categorical ndards and Local Limits perly applied?	2.3	2.3			
	3.	of r	the IU notified recent revisions to licable pretreatment adards? [403.8(f)(2)(iii)]	n/a	_n/a	<u>n/a</u>		
	4.	base star	IUs subject to production- ed standards, have the ndards been properly Lied? [403.8(f)(l)(iii)]		n/a	n/a_		

Comments: 1) Definition section should state "composites" are all 24 hr timed composites; 2) Basis for limits should be explained in fact sheets; and 3) These facilities' permit limits are basically performance based on current IU's treatment technology.

				FILE 1	FILE 2	FILE 3	FILE 4	FILE 5
	6.	gros alte	IUs receiving a "net/ ss" variance, are the ernate standards properly lied?	n/a	n/a_	_n/a		***************************************
	7.	appl	the Control Authority lying a bypass vision to this IU?					****
D.			oliance Monitoring					
	1,	Cont	the file contain trol Authority and IU ling results?	_1				
	2,	sam; requ	the Control Authority ple as frequently as ifred by its approved gram or permit? [403.8(c)]					***************************************
	3.		the sampling report(s) tude: [403.8(f)(2)(v1)]					
		a.	Name of sampling personnel?					
		ъ.	Sample date and time?				***************************************	
		a.	Sample type?		/			
		d.	Wastewater flow at the time of sampling?				adestrative de la constitución d	***************************************
		e.	Sample preservation procedures?					
		£,	Chain-of-custody records?	3				
		g.	Results for all parameters? SIUs & CIUs [403.12(g)(1) - CIUs]				***************************************	
	4.	appi appi	the Control Authority ropriately implemented all licable TTO monitoring/agement requirements?	n/a	_n/a	<u>2</u>		waaaaaaaa.

Comments: 1) See Attch. A-6 for example; 2) Excellent TOMP submitted. See Attch. A-4. Needs to be updated since facility does not form/weld tubing via mills anymore. They bring in pre-tube forms now; 3) See Attch. A-9 for example.

	•	FILE 1	FILE 2	FILE 3	FILE 4	FILE 5
<b>5</b> ,	Did the Control Authority adequately assess the need for flow-proportion vs. time-proportion vs.					
	grab samples?	<u>timed</u>	timed	timed		
6.	Were 40 CFR 136 analytical methods used? [403.8[f] (2) (	/á) <u>/</u>		<b>_</b>	***************************************	
	Inspections (See Attch. A-7	for exampl	e)			
7.	Does the IU file contain inspection reports?				**************************************	
8.	a. Has the Control Author: inspected the IU at le as frequently as requi by the approved program or permit? [403.8(c)]	ast red	_/_			www.vvvvvvvv
	b. Date of last Inspection	10/13	10/13	_10/13		
9.	Does the inspection report(s) include: [403.8(f)(2)(vi)]					
	a. Inspector Name(s)				**************************************	***************************************
	b. Inspection date and time?				**************************************	
	c. Name and title of IU official contacted?				***************************************	***************************************
	d. Verification of production rates?	/a	n/a_	n/a		жинимплапалапалал
	e. Identification of sources flow, and types of discharge (regulated, dilution flow, etc.)?	**************************************	1	_1		www.uuuuuunnnnn
	f, Evaluation of pretreatment faculities?	•	<u> </u>	1		
	g. Evaluation of self- monitoring equipment and techniques?					
	h, Evaluation of slug discharge control plan & need to develop? [403.8(f)(2)(v)]	n 				

Comments: 1) Could be more comprehensive with more narrative (leaks, rust, proper O&M etc.); 2) See Attch A-8 for example.

	FILE 1	FILE 2	FILE 3	FILE 4	FILE 5
i. Manufacturing facilities?	1	1	_1		
j. Chemical handling and storage procedures?	_1	1	1		
k. Chemical spill prevention areas?					
1. Hazardous waste storage areas and handling procedures?	1	_1	_1_		
m. Sampling procedures?	<u> </u>				
n. Laboratory procedures?	n/a_	n/a_	n/a_		
o. Monitoring records?					
p. Evaluation of Pollution Prevention opportunities?					
q. Control Authority inspector signature?					
IU Self-Monitoring and Reporting					
<pre>10.Does the file contain   self-monitoring reports?</pre>					
11.Does the file include: a. BMR?	n/a_	n/a_	arch.		
b. 90-Day Report?	n/a_	n/a_	arch.		
c. All periodic reports?					
d. Compliance schedule reports?	_n/a_	n/a_	_n/a_		
12. Did the IU report on all required parameters?					
13. Did the IU comply with the required sampling frequency(s)?					
14. Did the IU report flow?					
<pre>15. Did the IU comply with    the required reporting    frequency(s)?</pre>					
<pre>16. For all SIUs, are self- monitoring reports signed and certified?</pre>	/	/	/		

Comments: 1) Could be more comprehensive with more narrative.

			FILE 1	FILE 2	FILE 3	FILE 4	FILE 5
	17.	Did the IU report all changes in its discharge? [403.12(j)]	<u>.</u>	n/a	<u>n/a</u>		······································
	18.	Has the IU developed a Slug Control and Prevention Plan?		,	~ <b>.</b>	RADADAGA	
	19.	Has the industry been responsible for spills or slug loads discharged to the POTW?	<u> </u>	F.O	no	3646Ammmmu	~~~~
		If yes, does the file contain documentation regarding:	**				
		a. Did the spill cause Pass Through or Interference?	nfn shir Muunuuummmnnnn	— <u>—</u>			
		b. Did POTW respond to the spill?	AA AA		MAR. MARI		
E.	Enf	orcement					
	1 -	Were all IU discharge violations identified in: [403.8(f)(2)(vi)]					
		a. Control Authority monitoring results?		_n/a	n/a	<b>***</b>	
		<pre>b. IU self-monitoring   results?</pre>	n/a	_n/a	<b>/</b>	·	
		c. If NS CIU was it compliant within 90 days from commencement of discharge?	<u> </u>	_n/a	n/a		
	2.	How many reports submitted during the past reporting year indicated discharge violations?	0	0	3	###	
	3.	Did the IU notify the Control Authority within 24 hours of becoming aware of the violation(s)?	n/a_	_n/a	<b>.</b>	15-86-5 <del>000 0000000000</del>	

		FILE 1	FILE 2	FILE 3	FILE 4	FI <b>LE</b> 5
4.	Was additional monitoring conducted within 30 days after each discharge violation occurred?	<u>n/a</u>	_n/a			
5.	Were all nondischarge violations identified in the file?	n/a_		n/a		
6.	Was the IU notified of all violations?			_n/a_		
7.	Was follow-up enforcement action taken by the Control Authority?	<u>n/n</u>	<u>n/n</u>	<u>n/n</u>		
8.	Did the Control Authority follow its approved ERP?					
9.	Did the Control Authority's enforcement action result in the IU achieving compliance?	_n/a_				
10.	Is there a compliance schedule? If yes:	no	no	_no_		
11.	Were there any compliance schedule violations?					
12.	Was SNC calculated for the violations on a quarterly basis? [403.8(f)(2)(vii)]			_/_		
During	evaluation for SNC, did the CA consider each of the following criteria?					
	<ul> <li>a. Chronic violations</li> <li>b. TRC</li> <li>c. Pass through/Interference</li> <li>d. Spill/slug loads</li> <li>e. Reporting</li> <li>f. Compliance schedule</li> <li>g. others (specify)</li> </ul>	/ / / / / n/a	/ / / / n/a	/ / / / / n/a		
13.	Was the SIU published for SNC?	<u>n/a</u>	_n/a	_n/a		
	Date of publication.					

# REPORTABLE NONCOMPLIANCE (RNC) for the Pretreatment Audit Checklist

#### (MUNICIPAL POLLUTION PREVENTION ASSESSMENT CHECKLIST)

Control	Authority: City of Clarksville NPDES #: AR002	2187
Date of	Audit: 11/19 - 11/21/13 Date entered into ICIS/QNCR:	12/11/13
		Level
NC	Failure to enforce against pass through and/or interference	I
NC	Failure to submit required reports within 30 days	I
NC	Failure to meet compliance schedule milestone date within 90 days	I
NC	Failure to issue/reissue control mechanisms to 90% of SIUs within 6 months	II
NC	Failure to inspect or sample 80% of SIUs within the last reporting year	II
NC	Failure to enforce pretreatment standards and reporting requirements	II
NC	Other violations of concern	II
SIGNIF	CANT NONCOMPLIANCE (SNC)	
B	Is the Control Authority in SNC for violation of any Level I criterion.	
N	IS the Control Authority in SNC for violation of 2 or more Level II criterion.	

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# PRETREATMENT AUDIT

#### (MUNICIPAL POLLUTION PREVENTION ASSESSMENT)

#### INDUSTRIAL SITE VISIT

Contro	l Authority: <u>City of Clarksville</u> NPDE	s #: <u></u>	AR00221	<u>.87</u>				
Name, address and phone number of industry: Hanesbrands Inc. 1904 Clark Rd. 479.979.3439								
Type of industry: Hosiery Producer Date/Time of visit: 11/20/13 / 9:55 a.m.								
Indust	ry contacts: Eddie Shirley - Dye house	Manage Yes	er No	N/A				
1. Sign	nificant industrial user?	✓_						
2. Clas	ssified correctly?	✓_						
3. Pre	treatment equipment or procedures?	✓_						
	treatment equipment maintained and perational?	<b>√</b> *						
5. Haza	ardous waste generated or stored?	✓_						
6. Proj	per solid waste disposal?	✓_						
7. Sol	vent management/TTO control?			<u> </u>				
8. Sui	table sampling location?	✓_						
	ropriate self-monitoring rocedures/equipment?							
10. A	dequate spill prevention and control?							
	ndustrial familiar with limits and equirements?							
12. P	ollution Prevention activity							
*City	operates & maintains their pretreatment	aerat	cion ba	<u>ısin</u> s				
Additi	onal comments: Facility makes various t	ypes	of hosi	ery. The				
manufa	cturing side of the plant doesn't gener	ate ar	ny wast	ewater and				
is mos	tly robotic sewing of outside vendor ya	rns.	Facili	ty has not				
changed operations substantially since the last Audit in 11/10.								
Production therefore wastewater has increased however. Facility								
brings in different type yarns from vendors and strands them into								
Visit conducted by: Gilliam/Smith/Rainey Date: 11/20/13								
	Alle Della	_						

(signature of auditor conducting visit)

(MUNICIPAL POLLUTION PREVENTION ASSESSMENT)

# INDUSTRIAL SITE VISIT (CONTINUED)

Control Authority: City of Clarksville NPDES #: AR0022187
Industry name: Hanesbrands Inc.
Additional comments: fine fiber to form various type hosiery. This
area is mainly made up of automated/robotic sewing machines where the
intermediate products are sent from station to station via a maze of
pneumatic tubes. No wastewater generated in this area. Very clean,
no mist seen in this area.
After the white hosiery is formed, some are placed in bags to be dyed
in round tubs for a pre-determined (and agitated) time until they're
saturated. Some products have to be individually (not bagged
together) dyed. The dyes' mixing room has no floor drains and any
spills would be caught in a sump. It is in a totally enclosed clean
room for proper dye color development. Dye development to meet
customer demands is completed in this room with the "formula" (of a
mixture of colors) is coded to blend the bigger batch of dye for the
actual dyeing. The dye is pumped from numerous totes to their
appropriate dye machine. They have 7 small dye machines for actual
"Product Development". They're getting away from having to "dolly"
any of the dyes to the (19) dying machines ("Production").
After the dying operation, the hosiery is "washed", rinsed and then
sent to the drier room. For P2, the IU does capture heat from this
process for pre-heating the wash/dye cycle and practices inventory
control. There is some coarse screening in the floor troughs for
catching "most" of the tags and hosier from reaching the outside
pretreatment "plant" (which the City operates and maintains).
Wastewater (high BOD) from the wash/dying flows to the outside
activated biological pretreatment system (4 concrete, in-ground air
diffusion basins [~11' deep] with RAS and 2 new parallel clarifiers).
Waste oil caught by the skimmers is pumped to on-site totes and
removed off-site for disposal. Bacteria are now acclimated to
biologically remove the oil and the totes do not have to be hauled
off-site very often.
City Pretreatment personnel very familiar with IU's operations.
Visit conducted by: Gilliam/Smith/Rainey Date: 11/20/13

(signature of auditor conducting wish)

# (MUNICIPAL POLLUTION PREVENTION ASSESSMENT)

# INDUSTRIAL SITE VISIT

Control Authority: <u>City of Clarksville</u> NF	PDES #	: AR002	2187
Name, address and phone number of industry:	:		
Bright Harvest, 509 Taylor Rd., 479.754.631	.3		
Type of industry: Sweet Potato Processing	Date/	Time of	visit:
11	./20/13	3 / 12:	35 p.m.
Industry contacts: Jeff Hannon-Mngr of QA/C	Complia	ance an	d Johnny Fin
-	Pretre	atment	: Specialist
	Yes	No	N/A
1. Significant industrial user?	<u> </u>		April 1 April
2. Classified correctly?		**************	A
3. Pretreatment equipment or procedures?		·	***
4. Pretreatment equipment maintained and operational?		P&000000000000000000000000000000000000	**************************************
5. Hazardous waste generated or stored?			444444
6. Proper solid waste disposal?			***************************************
7. Solvent management/TTO control?			***************************************
8. Suitable sampling location?			<del>****</del>
9. Appropriate self-monitoring procedures/equipment?	<u>.</u>	LIMMINIO	
10. Adequate spill prevention and control?			
11. Industrial familiar with limits and requirements?			
12. Pollution Prevention activity	<u></u>		AAAA
Additional comments: Facility has not change			
processing since the last audit in 11/10. C	nly t	ne outs	ide
pretreatment facility and sampling point we	ere vie	ewed.	
IU brings in raw sweet potatoes and generat	es wa	stewate	er from its
internal washing/peeling/blanching/frying a	and cle	ean-up	operations.
Visit conducted by: Gilliam/Smith/Rainey	Date	: 11/20	)/13

# (MUNICIPAL POLLUTION PREVENTION ASSESSMENT) INDUSTRIAL SITE VISIT (CONTINUED)

Control Authority: City of Clarksville NPDES #: AR0022187 Industry name: Bright Harvest Foods Additional comments: Site visit consisted of "picking up" wastestream at rear of actual process building where bulk solids are removed by rotating screens. Wastewater comes from the processing of sweet potatoes, boiling and cleaning. End products include sweet potato casseroles, yam patties, fries, etc. After bulk/waste solids removal (most to cattle farmers, some for land application sites thru TRS) wastewater is treated through a continuously rolling oil/grease belt skimming device. The sump the oil/grease is skimmed from has a 1,500 gallons capacity. The skimmed oil/grease is sent to their waste oil tank. The w.w. is then gravity fed to a small clarifier/settling basin then to a secondary clarifier, an aerated (2 aerators) pond, serpentine flows to a second two-cell aerated (2 aerators) lagoon. Flow and sampling is conducted in a 10" pipe within an enclosed sampling station ("hut"). City coordinator seemed very knowledgeable of this IU and indicated successful water conservation measures have taken place over the last few years at this facility although production as well as wastewater has increased in the recent past. Partial clean-up is done daily with a full plant clean-up done once/week. Chemicals used for "Clean-in-place" (CIP) include foaming agents, ammonia, nitric and phosphoric acids. IU rep. indicated only about 4 gallons are mixed with city water to accomplish this. Canola oil now stored in ~3000 gallon upright steel tanks with secondary containment. Their used oil is also stored outside in a ~1000 gallon steel tank with secondary containment. Heating oil unit is also outside and contained. All outside storage looked to be well maintained and clean. They have now added a concrete retaining wall to gravity divert any outside waste/spilled products or contaminated stormwater directly to the first clarifier/settling basin. City reps. were familiar with the IU's operations. The IU reps. were very open and familiar with what was required of them. Visit conducted by: Gilliam/Smith/Rainey Date: 11/20/13

(signature of auditor conducting visit)

Aller Dollan

# (MUNICIPAL POLLUTION PREVENTION ASSESSMENT) INDÚSTRIAL SITE VISIT

Control Authority: City of Clarksville NI	PDES #	: <u>AR00</u>	22187	_
Name, address, phone number of industry:				
Greenville Tube, 501 S. Montgomery St, 479.	. 754 . 6	500		
Type of Industry: CFR 433	Date/	Time o	f visit:	
Passivation of SS Steel Tube Products	11/20	/13 / :	1:20 p.n	1.
Industry contacts: George Holland - Mainter	nance :	Supv.	and "Ric	:k" -
		"1	Maintena	ince"
	Yes	No	N/A	
1. Significant industrial user?				
2. Classified correctly?			<u></u>	
3. Pretreatment equipment or procedures?				
4. Pretreatment equipment maintained and			,	
operational?				
5. Hazardous waste generated or stored?				
6. Proper solid waste disposal?				
7. Solvent management/TTO control?				
8. Suitable sampling location?				
9. Appropriate self-monitoring				
procedures/equipment?				
10. Adequate spill prevention and control?				
11. Industrial familiar with limits and requirements?				
12. Pollution Prevention activity				
thunland Within with Citain Baid for and				
*Replaced Nitric with Citric Acid for pass				
Additional comments: Facility has not subst		· = ·		_
operations since the last audit in 11/10.				
products. Stainless Steel (SS) seamless and	d weld	ed tub	e "hollo	ws"
they're starting with at present are almost	t all :	is <b>AST</b>	M 312.	They
replaced their nitric acid with citric to a	achieve	e pass	ivation	of
their SS tube products prior to the last au	ıdit.			
Chemicals storage (coolants, oils, ammonia,	, de-g	reasin	g solver	ıts-
"bromothane S") are stored outdoors with se	econda	ry con	tainment	for
most.				
Visit conducted by: Gilliam/Smith/Rainey		:_11/2	0/13	
mix in Waltania				

(signature of auditor conducting visit)

(MUNICIPAL POLLUTION PREVENTION ASSESSMENT)

# INDUSTRIAL SITE VISIT (CONTINUED)

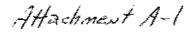
Control Authority: City of Clarksville NPDES #: AR0022187

Industry name: Greenville Tube
Additional comments: Tubes are further drawn to desired ID and OD
using a "TD-200" (paraffin based) grease for lubrication. They're
degreased with "bromothane S", rag wiped, then annealed at 2050 F in
a hydrogen atmosphere (6 furnaces). Tubes are sent through a cooling
system where the products are passed through larger diameter tubes
immersed in water bath (therefore, non-contact cooling water which is
discharged under their NPDES permit).
Coolant fluids are filtered for re-use. Products are cut to length,
deburred, polished if necessary, logo-printed then sent to the
passivation process. Cuttings/polishing wastes look like brownish-
grey mud and are physically removed with the paper filters ( $\sim2'X\sim4'$ ),
thrown into trash and replaced. Passivation consists of immersion of
lengths of tubing in a solution of citric acid which removes the free
Fe from the Cr and accelerates the growth of Chromium oxide, which is
the protective coating. Product is then rinsed in a combination of
fresh city and artesian water.
Overflow from the rinse tank is the only discharge to the city on a
continual basis (~1,500 gpd). They no longer conduct ultrasonic
pressure test, but do hydrostatic testing which is circulated through
the rinse tank.
No pretreatment necessary. Some soda ash is used for pH adjustment.
Adequate sampling site and City pretreatment personnel seem very
knowledgeable about this facility's processes and wastewater
generating areas.
Employees are trained on chemical handling procedures. A slug
discharge potential appears neglible to this auditor.

Visit conducted by: Gilliam/Smith/Rainey Date: 11/20/13

signature of auditor conducting visit)

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P.O. Box 1807 • Phone (479) 754-3148 • Clarksville, Arkansas 72830

May 31, 2013

Eddie Shirley
Environmental Manager
Hannesbrand Inc.
P.O. Box 669
Clarksville AR 72830

RE: Flow Exceedance

Dear Mr. Shirley

The flow at Hanesbrand was over the allowable limit of 150,000 gallons per day. The days and gallons are as follows, May 2, 2013 157,996; May 7, 2013 185,504; May 8, 2013 187,900. You have already sent a letter of corrective action so nothing more is needed at this time. Thank you for your time and cooperation on this matter.

Sincerely

Pam Smith

Pretreatment Coordinator

CC: Cathy Stalcup



( Attachment A-Z

# City of Clarksville, Arkansas Clarksville Light and Water Commission

Permit No. 02

**INDUSTRIAL USER PERMIT** 

Cathrine Stalcup Plant Manager Hanesbrands Inc. 1904 West Clark Rd. P.O. Box 669 Clarksville, AR 72830

SIC 2251

RE: Renewal of Industrial User Permit 02

Dear Mrs. Stalcup

Your application for discharge Permit has been reviewed and processed in accordance with Municipal code 10.04.14. The issued permit covers the wastewater discharge from the facility located at Cline and Clark Road into the City of Clarksville, and actions and reports relating there of shall be in accordance with the terms and conditions of this permit.

If you wish to appeal or challenge the effluent limitations, pretreatment requirements, or conditions imposed by this permit, a petition shall be filled for reissuance of this permit a minimum of 60 days prior to expiration date.

This permit shall take effect September 1 2011 and shall expire August 31 2016.

Mike Hughes

General Manager

muke Highes

# PREMIT REQUIRMENTS

Section A. Effluent Limitations and Monitoring Requirements Out Fall Number 001.

1. During the period beginning on effective date and lasting until the date of expiration, the permittee is authorized to discharge from outfall number 001. Such discharges shall be limited and monitored by the permittee as specified below. Monitoring samples will be taken from the heat recovery pit in the plant before entering the pipe to the headworks of the pretreatment plant, with the exception of oil and grease, which will be taken at the effluent of the pretreatment plant.

Effluent Characteristic	Discharge Limitations 30-Day Avg		Monitoring Requirements		
		Units (mg/1)	Frequency	Sample Type	
Flow*			Daily	Meter	
Carbonaceous Bio-Chemical					
Oxygen Demand (5 day)	3941	2700	2 / month	24 hr. comp.	
Total Suspended Solids	762	522	2 / month	24 hr. comp.	
pH Shall not be less that Standard units	ın 6.0 nor	greater than 10.0	2 / month	Grab	
Oil and Grease Maximum	m (1-day)	100	2 / month	Grab	
Best Management Praetices					
Temperature (Maximum) 150 F.					
*Flow shall be monitored and reported.					
*Flow limitations: Average Maximum		gallons / dag gallons / day	¥		

Local limits on oil and grease for industrial contributors is 100 mg/l, whether emulsified or not.

All laboratory results shall be reported monthly to:

Clarksville Light & Water Company P.O. Box 1807 Clarksville, AR 72830 Attn: Gregg Rainey

The monthly sewer charge will be computed by the formula described in Municipal Code Chapter 10.04.18

#### SECTION B. GENERAL CONDITIONS AND DEFINITIONS

#### 1. Severability

The provisions of this permit are severable, and if any provisions of this permit, or the application of any provision of this permit to any circumstance, is held, the application of such provision to other circumstances, and the remainder of this permit, shall not be affected thereby.

# 2. Duty to Comply

The permittee must comply with all conditions of this permit. Failure to comply with the requirements of this permit may be grounds for administrative action, or enforcement proceedings including civil or criminal penalties, injunctive relief, and summary abatements.

#### 3. Duty to Mitigate

The permittee shall take all reasonable steps to minimize or correct any adverse impact on the environment resulting from noncompliance with this permit, including such accelerated or additional monitoring as necessary to determine the nature and impact of the noncomplying discharge.

### 4. Permit Action

This permit may be modified, revoked and reissued, or terminated for good cause including, but not limited to, the following:

- A. To incorporate any new or revised Federal, State, or Local pretreatment standards or requirements;
- B. Material or substantial alterations or additions to the discharger's operations which were not covered in the effective permit;
- C. A change in any condition that requires either a temporary or permanent reduction or elimination of the authorized discharge;

- D. Information indicating that the permitted discharge poses a threat to the City of Clarksville, Clarksville Light and Water's collection and treatment systems, POTW personnel or the receiving waters;
- E. Violation of any terms or conditions of this permit;
- F. Obtaining this permit by misrepresentation or failure to disclose fully all relevant facts; or
- G. Upon request of the permittee, provided such request does not create a violation of any existing applicable requirements, standards, laws, rules and regulation.

The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or a notification of planned changes or anticipated noncompliance, does not stay any permit condition.

# 5. Property Rights

The issuance of this permit does not convey any property rights of any sort, or any exclusive privileges, nor does it authorize any injury to private property or any invasion of personal rights, nor any infringement of Federal, State or Local laws or regulations.

# 6. Limitation on Permit Transfer

Industrial user permits are issued to a specific user for a specific operation and are not transferable nor assignable to another person or industry nor transferable to any other location without prior written approval of the City of Clarksville, Clarksville Light and Water Company in the event of sale, the permittee must inform the purchaser of all responsibilities and obligations under this permit.

#### 7. Dilution

The permittee shall not increase the use of potable or process water or, in any way, attempt to dilute an effluent as a partial or complete substitute for adequate treatment to achieve compliance with the limitations contained in this permit.

# 8. Adverse Impact

The permittee shall take all reasonable steps to minimize any adverse impact to the public treatment resulting from noncompliance with any effluent limitation specified in this permit, including such accelerated or additional monitoring as necessary to determine the nature and impact of the noncomplying discharge. The permittee shall immediately notify the City of Clarksville, Clarksville Light and Water of sludge discharges, spills that may enter in the public sewer, or any other significant changes in operations, wastewater characteristics and constituents.

A-Zd

# 9. Approval of Facilities

The Clarksville Light and Water Company manager prior to construction shall approve plans and specifications for monitoring access facilities and for pretreatment facilities.

# 10. Definitions

- A. Bi-Weekly Once every other week.
- B. <u>Bi-Monthly</u> Onee every other month.
- C. <u>Bypass</u> Means the international diversion of wastes from any other portion of treatment facility.
- D. <u>CFR</u> Code of Federal Regulations.
- E. <u>Composite Sample</u> A combination of individual samples obtained at regular intervals over a specified time period. (Refer to permit.)
- F. Cooling Water -
  - 1. Uncontaminated: Water used for cooling purposes only which has no direct contact with any raw material, intermediate, or final product and which does not contain a level of contaminants detectable higher than that of the intake water.
  - Contaminated: Water used for cooling purposes only which may become contaminated either through the use of water treatment chemicals used for corrosion inhibitors or biocides, or by direct contact with process materials and/or wastewater.
- G. <u>Daily Maximum</u> The maximum allowable discharge of pollutant during a calendar day. Where daily maximum limitations are expressed in units of mass, the daily discharge is the total mass discharged over the course of the day. Where daily maximum limitations are expressed in terms of a concentration, the daily discharge is the arithmetic average measurement of the pollutant derived from all measurements taken that day.
- H. <u>Grab Sample</u> An individual sample collected in less than 15 minutes, without regard for flow or time.
- I. <u>Instantaneous Maximum Concentration</u> The maximum concentration allowed in any single grab sample.
- J. Monthly Average Other than fecal coliform bacteria, is the arithmetic mean of values for effluent samples collected over a period of 30 eonsecutive days the weekly average for fecal coliform bacteria is the geometric mean of the values for effluent samples collected over a period of seven consecutive days.

A-2e

# K. Significant Industrial User - Is a wastewater source that:

- 1. Is a categorical industry under the Federal regulations:
- Discharges 25,000 gallons or more per average workday; or
- Contributes a process waste stream greater than five percent of the flow carried by the municipal system receiving the waste; or
- 4. Has in its waste a toxic pollutant in toxic amounts; or
- 5. Has significant impact, either singly or in combination with other industries, on the treatment works or on the quality of its effluent.
- L. Upset Means an exceptional incident in which there is unintentional and temporary noncompliance with technology-based permit effluent limitations because of factors beyond the reasonable control of the permittee, excluding such factors as operational error, improperly designed or inadequate treatment facilities, or improper operation and maintenance or lack thereof.
- M. Weekly Average Other than for fecal coliform bacteria, is the arithmetic mean of the values for effluent samples collected over a period of seven consecutive days. The weekly average for fecal coliform bacteria is the geometric mean of the values for effluent samples collected over a period of seven consecutive days.

#### 11. General Prohibitive Standards

The Industrial User shall notify the POTW, the EPA Regional Waste Management Division Director, and State Hazardous Waste Authorities in writing of any discharge into the POTW of a substance which, if otherwise disposed of, would be a hazardous waste under 40 CFR 261. The Industrial User shall maintain documentation of the disposed of, would be a hazardous waste under 40 CFR 261. The Industrial User shall maintain documentation of the disposal of sludge or other materials classified as 'Hazardous Waste' by a method and at a site approved by appropriate State and Federal Regulatory Agencies. The permittee shall comply with all the general prohibitive discharge standards in Municipal Code 10.04.06. Namely, the industrial user shall not discharge wastewater to the sewer system:

- A. Having a temperature higher than 150 °F;
- B. Containing more than 100 ppm by weight of fats, oils and grease;
- Containing any gasoline, benzene, naphtha, fuel oil or other flammable or explosive liquids, solids or gases;
- Containing any garbage that has not been ground by household type or other suitable garbage grinders;
- E. Containing any ashes, eiders, sand, mud, straw, shavings, metal, glass, rags, feathers, tar, plastics, wood, paunch, manure, or any other solids or

- viscous substauces capable of causing obstructions or other interferences with proper operation of the sewer system;
- F. Having a pH lower than 6.0 or higher than 9.0 or having any other corrosive property capable of causing damage or hazards to structures, equipment or personnel of the sewer system;
- G. Containing toxic or poisonous substances in sufficient quantity to injure or interfere with any wastewater treatment process, to constitute hazards to humans or animals, or to create any hazard in waters, which receive, treated effluent from the sewer system treatment plant. Toxic wastes shall include, but are not limited to wastes containing cyanide, chromium, cadmium, mercury, copper, and nickel ions;
- H. Containing noxious or malodorous gases or substances capable of creating a public nuisance;
- I. Containing solids of such character and quantity that special and unusual attention is required for their handling.
- J. Containing any substance which may affect the treatment plant's effluent and cause violation of the NPDES Permit requirements;
- K. Containing any substance which would cause the treatment plant to be in noncompliance with sludge use, recycle or disposal criteria pursuant to guidelines or regulations developed under section 405 of the Federal Act, the Solid Waste Disposal Act, the Clean Air Act, the Toxic Substances Control Act or other regulations or criteria for sludge management and disposal as required by the State;
- L. Excessive discoloration (such as, but not limited to, dye wastes and vegetable tanning solutions)
- M. Containing any radioactive wastes or isotopes; or
- N. Containing any pollutant, including BOD pollutants, released at a flow rate and/or pollutant concentration, which would cause interference with the treatment plant.

SECTION C.
OPERATION AND MAINTENANCE OF POLLUTION CONTROLS

# 1. Proper operation and maintenance

The permittee shall at all times properly operate and maintain all facilities and systems of treatment and control (and related appurtenances) which are installed or used by the permittee to achieve compliance with the conditions of this permit. Proper operation and maintenance includes but is not limited to: Effective performance, adequate funding, adequate operator staffing and training, and adequate laboratory and process controls, including appropriate quality assurance procedures. This provision requires the operation of back-up or auxiliary facilities or similar systems only when necessary to achieve compliance with the conditions of the permit.

# 2. Duty to halt or reduce activity

Upon reduction, loss or failure of the treatment facility, the permittee shall to the extent necessary to maintain compliance with its permit, control production or all discharges or both until operation of the treatment facility is restored or an alternative method of treatment is provided. This requirement applies, for example when the primary source of power of the treatment facility fails or is reduced. It shall not be a defense for a permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit.

# 3. Bypass of treatment

A. Bypass is prohibited unless it is unavoidable to prevent loss of life, personal injury or sever property damage or no feasible alternative exists.

# B. Bypass not exceeding limitations

The permittee may allow any bypass to occur which does not cause effluent limitations to be exceeded, but only if it also is essential maintenance to assure efficient operation.

# C. Notification of bypass

Anticipated bypass: If the permittee knows in advance of the need for a bypass, it shall submit prior written notice, at least ten days before the date of the bypass, to the Clarksville Light and Water Company to address specified in Section A, of this permit.

# D. <u>Unanticipated bypass</u>

The permittee shall immediately notify the Clarksville Light and Water Company and submit a written notice to the POTW within

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24 hours of becoming aware of the bypass. A documented and verified operating upset shall be an affirmative defense to any enforcement action brought against the permittee for violations attributable to the upset event.

# SECTION D. MONITORING AND RECORDS

# 1. Periodic Reports on Continued Compliance

Any Industrial User subject to a categorical pretreatment standard shall submit to the Control Authority during the months of June and December, unless required more frequently by the Control Authority, a report indicating the nature and concentration of pollutants in the effluent, which are limited by such categorical pretreatment standards.

# 2. Representative Sampling

Samples and measurements taken as required herein shall be representative of the volume and nature of the monitored discharge. Biochemical oxygen demand and total suspended solids shall be determined by 24-hour time composite samples. Oils and grease, pH and temperature shall be determined by grab samples. All samples for monitoring shall be taken on production days, which include all regular production, and/or cleanup shifts. All samples shall be taken at monitoring points before the effluent joins or is diluted by any other waste stream, body of water of substance. Once approved, monitoring points shall not be changed without notification to and the approval of the City of Clarksville, Clarksville Light and Water Company.

### 3. Flow Measurements

The appropriate flow measurement devices and methods consistent with approved scientific practices shall be selected and used to ensure the accuracy and reliability of measurements of the volume of monitored discharges. The devices shall be capable of measuring flows with a maximum deviation of less than 10% from true discharge rates throughout the range of expected discharge volumes. This will be insured by annual calibration.

4. Analytical methods to Demonstrate Continued Compliance
Sampling and analysis of these samples shall be performed in accordance with the techniques prescribed in 40 CFR Part 136 and amendments thereto.

# 5. Additional Monitoring by the Permittee

If the permittee monitors any pollutant more frequently than required by this permit, using approved test procedures or as specified in this permit, the results of this monitoring shall be included in the permittee's self monitoring reports.

# 6. Inspection and Entry

The permittee shall allow the City of Clarksville Light and Water, or law to may require an authorized representative, upon the presentation of credentials and other documents as:

- A. Enter upon the permittee's premises where a regulated facility or activity is located or conducted, or where records must be kept under the conditions of this permit;
- B. Have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit;
- Inspect at reasonable times any facilities, equipment (including monitoring and control equipment), practices, or operations regulated;
- D. Sample or monitor, for the purposes of assuring permit compliance, any substances or parameters at any location; and
- E. Inspect any production, manufacturing, fabricating or storage area where pollutants, regulated under the permit, could originate.

### 7. Retention of Records

- A. The permittee shall retain records of all monitoring information, including all calibration and maintenance records and all original strip chart recordings for continuous monitoring instrumentation, copies of all reports required by this permit, and records of all data used to complete the application for this permit, for a period of at least three years from the data used to complete the application for this permit, for a period of at least three years from the date of the sample, measurement, report or application. This period may be extended by request of the City of Clarksville, Clarksville Light and Water Company at any time.
- B. All records that pertain to matters that are subject of special orders or any other enforcement or litigation activities brought by the City of Clarksville, Clarksville Light and Water Company shall be retained and preserved by the permittee until all enforcement activities have concluded and all periods of limitation with respect to any and all appeals have expired.

#### 8. Record Contents

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Records of sampling information shall include:

A. The date, exact place, time and methods of sampling or measurements, and sample preservation techniques or procedures;



- B. Who performed the sampling or measurements;
- C. The date (s) analyses were performed;
- D. Who performed the analyses;
- E. The analytical techniques or methods used; and
- F. The results of such analyses.

# 9. Falsifying Information

Any person who knowingly makes any false statements, representation or certification in any application, record, report, plan, or other document filed or required to be maintained pursuant to Municipal Code 10.04 or this permit, or who falsifies, tampers with, or knowingly renders inaccurate any monitoring device or method required under Municipal Code 10.04 shall, upon conviction, be punished by a fine of not more than One-Thousand Dollars (\$1000.00) or by imprisonment for not more than six (6) months or both.

# SECTION E. ADDITIONAL REPORTING REQUIREMENTS

# 1. Planned Changes

The permittee shall give notice to the City of Clarksville, Clarksville Light and Water 90 days prior to any facility expansion, production increase, or process modifications, which results in new or substantially increased discharges or a change in the nature of the discharge.

# Anticipated Noncompliance

The permittee shall give advance notice to the City of Clarksville, Clarksville Light and Water of any planned changes in the permittee facility of activity, which may result in noncompliance with permit requirements.

# 3. Duty to Provide Information

The permittee shall furnish to the City of Clarksville, Clarksville Light and Water, within reasonable time, any information which the City of Clarksville, Clarksville Light and Water may request to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with this permit. The permittee shall also furnish to the City of Clarksville, Clarksville Light and Water Company upon request, copies of records required to be kept by this permit.

### 4. Signatory Requirements

All applications, reports or information submitted to the City of Clarksville, Clarksville Light and Water Company shall be signed and certified.

À. All permit applications shall be signed

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- For a corporation: By a principal executive officer of at least the level of vice-president;
- 2. For a partnership or sole proprietorship: By a general partner or the proprietor, respectively:
- В. All other correspondence, reports and self-monitoring reports shall be signed by a person described above or by a duly authorized representative of that person. A person is a duly authorized representative only if:
  - The authorization is made in writing by a person described above.
  - 2. The authorization specified either an individual or a position having responsibility for the overall operation of the regulated facility or activity, such as the position of plant manager, superintendent, or position of equivalent responsibility. (A duly authorized representative may thus be either a named individual or any individual occupying a named position); and
- C. Certification. Any person signing a document under this section shall make the following certification:

"I certify under the penalty of law that I am familiar with the information contained in this report and its attachments and that to the best of my knowledge and belief such information is truc, complete, and accurate."

atterine Strlup Plant Many 1 10/16/12
Date

### SECTION F. PERMIT VIOLATIONS

### 1. Annual Publication

The City of Clarksville, Clarksville Light and Water shall annually publish a list of all industries, which were in significant violations of permit during the twelve (12) previous months, in the largest newspaper within its service area.

# 2. Civil and Criminal Liability

Nothing in this permit shall be construed to relieve the permittee from civil and/or criminal penalties for noncompliance under Municipal Code 10.04.

### 3. Penalties for Violation of Permit Conditions

The Municipal code 10.04.15 2(a) provides that any person who violates a permit condition is subject to a civil penalty of not more than One Thousand Dollars (\$1,000.00) for each offense. Each day on which a violation shall occur or continue shall be considered as a separate offense.

### 4. Recovery of Costs Incurred

In addition to civil penalties, the City may recover from the user in violation any damages suffered, reasonable attorney's fees, court reporter's fees and other expenses of litigation in any action in law or equity against any person or other entity.

# 5. Operating Upsets

Any permittee that experiences an upset in operations that places the permittee in temporary state of noncompliance with the provisions of this permit shall inform the Clarksville Light and Water Company immediately upon the first awareness of the commencement of the upsets.

Where such information is given orally, within 24 hours a written follow-up report thereof shall be filed by the permittee with the Clarksville Light and Water Company within 5 days. The Industrial User shall also repeat the sampling and analysis and submit the results of the repeat analysis to the Control Authority within 30 days after becoming aware of the violation. The report shall specify:

- A. Description of the upset or slug load, the cause(s) thereof and the upsets or slug loads impact on the permittee's compliance status;
- B. Duration of noncompliance, including exact dates and times of noncompliance, and if the noncompliance continues, the time by which compliance is reasonably expected to occur; and
- C. All steps taken or to be taken to reduce, eliminate and prevent recurring of such an upset, slug load or other conditions of noncompliance.

A document and verified operating upset shall be an affirmative defense to any enforcement action brought against the permittee for violations attributable to the upset event.

A-2m

In lieu of the requirement for monitoring of TTO, the Industrial User may certify that not toxic organic compounds are stored used or generated by the industry or that toxic organic compounds are controlled by the continued implementation of a solvents management plan approved by the Control Authority. The certification statement shall be submitted each time compliance monitoring is performed.

# TOTAL TOXIC ORGANICS CERTIFICATIONS STATEMENT

Based on my inquiry of the person or persons directly responsible for managing compliance with permit limitation (or pretreatment standard) for total toxic organics (TTO), I certify that, to the best of my knowledge and belief, no dumping of concentrated toxic organics into the wastewaters has occurred since the last scheduled compliance monitoring for TTO by Clarksville Light and Water Company.

toxic organics into the wastewaters has occumonitoring for TTO by Clarksville Light an	
I further certify that this facility is implement submitted to Clarksville Light and Water Co	ating the toxic organic management plant
	***************************************
	(Pres., Sec., Treas., V. Pres.)
	Date of Signature
CORPORATE AC	KNOWLEDGMENT
STATE OF ARKANSAS) COUNTY OF)	
Before me, the undersigned authority, on the	
subscribed to the foregoing instrument, and	known to me to be the person whose name is acknowledged to me that he executed the n expressed, in the capacity therein stated and
Given under my hand and seal of office on	thisday of,20
	Notary Public in and
My atministration Dynivos	For County, Arkansas.
My commission Expires	-

A-2N



P.O. Box 1807 • Phone (479) 754-3148 • Clarksville, Arkansas 72830

April 20, 2011

RE: Permit Renewal

Dear Mr. Shirley

Hanesbrand wastewater discharge permit expires in August 2011. Please fill out the application for permit and return it within 60 days. If you have any questions please feel free to call me and I will do all I can to help. If you want a copy of the last one that you filled out just let me know and I will get it to you.

Thank You

Pam Smith

Pretreatment Coordinator

# APPLICATION FOR PERMIT FOR DISCHARGE OF INDUSTRIAL WASTE TO CLARKSVILLE SEWAGE WORKS

1.	FIRM NAME: Hanesbrands Inc	Date: 4-	27-11
	ADDRESS 1904 Clark Rd C		
	P.O. 669		
	PHONE: 479-979-3439	game—q-cam	
2.	North American Industrial Classification Code Number (s)	31511,	313112
3.	List other environmental control permits held at this time:	Air Pa	mit (minor)
4.	Quantity of Wastewater:		
)	Discharged to Clarksville Sewer	Average Daily (30 Day Avg.)	Maximum Daily (1 Day)
	a. Process Wastewater from Operation	100,000	150,000
	b. Domestic Wastewater from Sanitary Sewer	7,500	12,500
	c. Non-contact Cooling Water	9,000	44,000
	d. Total Wastewater Discharged to Public Sewage Works	116500	206500
	List Periodic or Seasonal Variation:		······································
	NA		

5. Wastewater Pollutant Parameters and Concentration:

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a. Conventional Pollutants – In the spaces below, indicate the measured (or projected for new industry) average and maximum value of each of the listed wastewater pollutants.

Rec 5.31-11

# Concentration Average Daily Maximum Daily (20 Day) (1 Day)

Parameter .	(30 Day)	(1 Day)
Biochemical Oxygen Demand (5 Day),	mg/l(1)	2700
Total Suspended Solids, mg/l (1)	V	522
pH - pH Units (6-9)	6.0	9.0
Oil & Grease, mg/l (2)		100
Temperature, (150 degrees F Maximum)		150
Copper	<u> </u>	**************************************
Lead		
Silver		
Zinc	•	

- (1). Maximum average may be 300 mg/l without paying surcharge. Clarksville City Ordinance No. 02-442 Section 10.04.18.
- (2). Maximum 100 mg/l for one day.

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b. Priority Pollutants - Industries discharging any of the pollutants listed on attachment No. I must perform sampling and analyses necessary to develop information required to complete this section. In the spaces below, indicate the results of sampling and analyses for priority pollutants found in your wastewater.

Industries regulated by Federal Categorical Standards must perform (or for new industries, have performed on a like facility) sampling and analyses in accord with 40 CFR 403.12. Additionally, the following information must be recorded and maintained at and by the industry: Person collecting the sample, the time, date and place of sample collection, the type of sample (grab, time weighted composite, flow weighted composite, etc.), the method of analysis, and the person performing the analysis, the EPA approved method of analysis, and all quality control data pertinent to the analysis. The statement at the bottom of this section must be signed by an authorized representative of the company familiar with the manufacturing or regulated processes.

Priority		Concentration – mg/l		
Pollutant		Average Daily	Maximum Daily	
Number	Parameter	(30 Day)	(1 Day)	
			444-444	
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6. Attach sketch(es) of general plant process and waste line layouts, including location of floor drains. Include any existing or proposed pretreatment system and locations, size and elevation of all existing and proposed connections to the Clarksville sewer system. Also include details of proposed monitoring facilities.

7. a. Brief description of the nature of the manufacturing process or commercial activities at the plant.

Women's Sheer Hosiery

b. General description of products produced by type, amount and rate of production.

Sheer Hosiery Yearly - 16,900,000 Weekly - 325,000 Daily - 65,000

c. General description of type and amount of raw material processed. Average and maximum per day.

Maximum perday.

Yarns - 1420,000 lbs

May 25,000 lbs

Due de finishes Aug 200 lbs

Yarnoil - 1745 800 lbs

- d. Number of employes 441 Work hours per day 24 days per week 5
- 8. Hours of operation of plant and actual or proposed hours of operation of pretreatment system. Time and duration of discharges.

daily 24 hrs Weak 5 day Yearly - 50 weeks

9. Is your manufacturing or commercial operations subject to National Categorical Pretreatment Standards established under 40 CFR 403.5?

Yes / No

	Applicable National Categorical Standards: 40 Cer 410.24
10.	. Are the applicable National Categorical Pretreatment Standards and the Clarksville local discharge limitations being met on a consistent basis?
	Yes No
•	Remarks: The categorial Limits default
	to the city limits
11.	If the applicable wastewater discharge limitations are not being met consistently, is additional pretreatment and/or alteration of current operation and maintenance (O & M) required by your firm to meet the limitations?
	Yes No
)	Remarks:
	~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~

- 12. If additional pretreatment and/or O & M are required to meet the National Categorical applicable discharge limitations, submit the shortest schedule by which your firm will provide such additional pretreatment.
  - a. The seliedule shall contain a list of the major events leading to compliance. The expected dates of completion of such events shall also be given.
  - b. The completion dates of any two successive events shall not exceed nine months.
  - c. Within 14 days after completion of each event, the Industrial User shall submit a progress report to the General Manager indicating:
    - 1. Date the event was completed.
    - 2. If the event is not completed as scheduled, the reason for the delay.
    - 3. The expected date of completion.
    - 4. Steps taken by the Industrial User to return to the established schedule.

·
I, the undersigned applicant, being the authorized representative of the herein named company, do hereby request a permit to use or to continue to use an industrial sewer connection at the location indicated herein and do agree to comply with applicable provisions of Clarksville Municipal Code regulating the use of public sewage works.
Signature of Applicant Cutton Stoluge Date 5/6/11
Signature of Applicant Catterin Staland Date 5/6/11  Name of Signee Cathine Staland Title of Signee Plant Mar.  (Please Print)  (Please Print)
Name and phone number of contact regarding permit information:
Tommy Thompson 336-519-2715
CORPORATE ACKNOWLEDGMENT
STATE OF ARKANSAS
COUNTY OF Johnson
Before me, the undersigned authority, on this day personally appeared
A corporation, known to me to be the person whose name is subscribed to the foregoing instrument, and acknowledged to me that he/she executed the same for purposes and consideration therein expressed, in the capacity therein stated and as the act and deed of said corporation.
Given under my hand and seal of office on this
Notary Public in and for OW SECOMM. ELS County, Arkansas
My commission expires 11 (1) 2013.

A-3g

Attachment A-4

# TOXIC ORGANIC MANAGEMENT PLAN

for

# GREENVILLE TUBE COMPANY CLARKSVILLE, ARKANSAS

July, 1998 Revised February, 2009

Prepared By:

OSWALD ENGINEERING, INC.

Revised By:

EEG, Inc.

Aec. 00

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# I. Description of Facilities and Solvent Use

#### A. Process Description

Greenville Tube Company (GTC) makes a variety of small diameter, stainless steel tubing products from "seamless hollows" and "welded hollows" and stainless steel strip (i.e., unfinished large-diameter tubes) at the Clarksville facility. These materials are used in a wide range of industrial applications, machinery, and equipment.

To begin production, the raw materials are cut to the desired length at a saw station. Particulate (i.e., metal dust) is generated during the cutting activities. The hollows are then drawn and trimmed to create the preliminary tubing products. The saw station for the initial cutting operation is equipped with a vent hood for the control of dust emissions.

The "seamless hollows" and "welded hollows" tubing are drawn into specified diameters. To prepare for drawing, one of five die rotary swager machines is used to form a point on one end of the tubing and a mandrel is manually installed into the tubing on the opposite end. The mandrel controls the wall thickness and inside diameter during the drawing process. The pointed end of the tubing is passed through a die on the draw bench and coupled to the drawing carriage. The carriage pulls the tubing through the die which decreases the outside and inside diameter of the tubing and increases its length. Simultaneously, the tubing is lubricated with drawing lubricants to facilitate its movement through the drawing die. The drawing mandrel is removed using one of five decodders and the swaged end is removed at one of two saw stations. The lubricated, coated drawn tube is transferred to the cleaning operation.

Coils of staiuless steel strip are used to manufacture "as-weided" tubing products in a continuous manufacturing process. The strip is formed into a tube shape on a mill. The edges are then welded together to form a tube. The welded tube travels to an annealing oven with a Hydrogen atmosphere. The annealed tubes are quenched in an air atmosphere. On the #6 As Weld Mill the tube travels through the "conditioner", a series of ball bearings, to work the OD of the tube and eliminate the appearance of a weld line on the outside of the tube. The conditioning process introduces some lubricants to the outside of the tube which are removed by a wash with water and biodegradable detergent. The finished long lengths of tubing are then coiled or cut to length according to customer specifications.

Vapor Degreaser System – The vapor degreaser system does not use a halogenated solvent as defined by \$63.461. The vapor degreaser system consists of a large degreasing chamber, two vapor supply tanks, two solvent soak tanks, a solvent distillation unit and a variety of ancillary equipment, chilled water system, vacuum pumps, heater exchanges, etc. The system also includes a natural gas-fired process heater and an 8,000 gallon solvent storage tank. A non-halogenated solvent, n-propyl bromide, is used as the cleaning agent. A solvent stabilizer is also processed. The stabilizer is stored in and dispensed from a drum.

The former Vapor Degreaser System – Soils generated from drawing activities were previously removed by a solvent cleaning machine (degreaser). A bundle of tubing was placed in a Baton Blakeslee Single Dip Degreaser containing trichloroethylene (TCE), also known as Trichloroethene. The old degreasing system including: the degreaser with distillation unit, a refrigeration compressor, a boiler, and a 9,000 gallon aboveground solvent storage tank. TCE has been removed from the facility after installation of the new solvent cleaning system.

A-4c



The annealing process consists of hearing and cooling the metal under precise controls to remove internal stresses; thus, producing a more ductile and less brittle material. Six annealing furnaces are fired using natural gas. GTC also operates an electric annealing furnace, an insignificant activity. It is used to heat-treat "as-welded" tubing. The oven chamber is blanketed with hydrogen gas.

In route to the passivator, the tubing is straightened, cut, deburred, and cleaned by pneumatic blasting with an abrasive compound.

Polishing and passivation processes are performed to minimize oxidation and discoloration of the outer and inner tubing surfaces. If required, the tubing is polished using an electric buffer unit. Water soluble metalworking fluids are used as lubricants. During passivation, the tubing is placed in a citric acid bath, rinsed in a water bath, and dried in a natural gas fired oven.

The main manufacturing area is long (1,000 feet) and narrow (80 feet). Offices, maintenance, machine shop, and boiler, compressor, and still rooms are atrached to the east and west walls of the manufacturing area. The degreeser, which is located in the southeast corner of the building, sets in a vault that is 114.5 feet long by 10.2 feet wide. The floor of the vault is 8 feet below the day-floor of the building. This system is currently not in operation.

Water is used at the manufacturing facility for the following purposes: Sanitary, cooling, boiler makeup, passivator citric acid solution and passivator rinse.

All water supplied for sanitary use is supplied by the City of Clarksville. Two restrooms are located in the office area of the facility and one each at southeast end and northeast side of the manufacturing area. Sanitary wastewaters from these restrooms individually flow to the west side of the facility and discharge directly into the Clarksville sanitary sewer collection system.

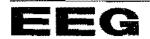
City water is also provided to the boiler room located on the southeast side of the manufacturing area adjacent and north of the south restroom. The water is used for boiler makeup water. Boiler blowdown discharges into a floor drain which ties into the south restroom sanitary drain which discharges directly into the Clarksville sanitary sewer collection system.

In addition to the above uses of potable water supplied by the City of Clarksville, an emergency crossover connection to the process water supply has been installed. The connection is located along the west interior wall of the manufacturing area just east of the office sonth restroom. The connection is equipped with a backflow preventer and shut-off valve to protect the potable water supply.

Process cooling water is supplied via a closed looped system. Cooling water is pumped continuously through the closed loop system from the cooling tower discharge sump, through the system and back to the head of the cooling tower. City water is added to the system on an as needed basis to replace water lost due to cooling tower evaporation.

Process water for the passivator citric acid solution makeup and passivator rinse is obtained primarily from a ground water sump located at the south end of the vault beneath the degreaser. Groundwater beneath the property contains TCE and related degradation compounds. An air stripper has been installed as a ground water treatment system to reduce those compounds to an acceptable level prior to use as passivator rinse water. During periods of dry weather the ground water sump does mot provide the necessary process water volume for the citric acid solution makeup and passivator rinse waters.

A-4d



During these dry periods city water is used as needed to augment the process supply. The rinse water tank overflow is currently discharged as wastewater to the Clarksville wastewater treatment facility. It is estimated that approximately 1,000 to 15,000 gallons of rinse water are discharged daily. Spent citric acid solution is neutralized and transported to an off-site treatment facility for metals recovery.

Atrached is a layout drawing of the facility indicating the approximate location of significant water and wastewater lines.

# B. Identification of Toxic Organic Chemicals Entering the Plant Wastewaters

# 1. Analysis of Treated Wastewaters

Original samples were taken of the rinse water overflow discharge and analyzed for the 126 toxic organics regulated under the metal finishing categorical pretreatment standards. Samples collected were 24 hour flow proportioued composite samples for acid extractable and base/neutral compounds, as well as volatile organics. Samples were taken over a period when all production lines were operating at normal production rates. Samples were analyzed by gas chromatography with compound identification and quantification by masspectrophotometer (GC/MS). EPA procedures 624, 625 and 608 were followed for GC/MS analysis. Only one toxic organic compound was detected at concentrations greater than 0.01 mg/l and is fisted in Table 1.

#### Table 1

Combonea	Concentration
Trichloroethene	0.0149mg/l (06/04-05/98)
Trichloroethene	0.0078mg/l (10/9/08)

A sample was collected on October 9, 2008, 24-hour time weighted composite for TCE results were 0.0078 mg/l. In addition to the above analysis the composite sample was analyzed for 40 CFR PART 433 metals. Grab samples were analyzed for O&G, TSS and Cyanide.

The recent laboratory analysis is enclosed in Attachment I.

#### 2. Identification of Solvents Used in Manufacturing Operations

- a. N-Propyl Bromide (NPB) non-halogenated solvent contains bromides.
- b. Calumet 142 F Naphtha R66 contains petroleum naphtha solvent.
- c American Enterprise Industries 289-S contains ethers.

It is possible that any or all of the above compounds contain priority pollutants.

Material Safety Data Sheets for all of the above solvents are enclosed in Attachment II.



- 3. Identification of Other Potential Sources of Toxic Organic Pollutant Introduction to the Wastewater Treatment System
  - a. Inkjet T26R Ink contains butyl benzyl phthalate and methyl ethyl ketone.
  - b. Inkjet 265-25 Makeup Fluid contains methyl ethyl ketone.
  - c. Klean Strip Acetone contains acetone.
  - d. Acetone Reagent ACS contains acetone.
  - e. Lacquer Thinner contains xylene or toluene.
  - f. Paint Thinner contains xylene or toluene.

It is possible that any or all of the above compounds contain priority pollutants.



# II. Description of Control Options Explored

#### A. Solvent Substitution

GTC has replaced TCE with NPB, which does not contain any toxic organic materials listed as a toxic organic Regulated Pollutant in 40 CFR PART 433 – Metal Finishing.

# B. Process Modifications

Solvents are not used in processes which contribute directly to the manufacturing facility's wastewater discharge. The trace amount of the toxic organic found to be present in the treated wastewater is believed to be contributed by residual amounts of TCE remaining in the ground water after the ground water air stripping treatment system. There does not seem to be any practical alternative process modifications which would result in a potential reduction of solvents being discharged in the process wastewater.

#### C. Segregated Drain System

The manufacturing area is constructed with a segregated drain system allowing all sanitary wastewater to be directly discharged to the Clarksville collection system. All process cooling water is returned to the cooling tower via a separate collection system for reuse in the closed loop system. The potential of spills of toxic organics to the sanitary and rinse process wastewater stream is greatly reduced due to the segregated floor drain system.

#### D. Sealing Floor Drains

The possible introduction of toxic organics to wastewarers through floor drains could be greatly reduced if all floor drains were sealed. In some of the process areas this option is not feasible because large volumes of water are used as part of the process. Floor drains and cleanouts should be sealed in all areas where they are not required. Very few floor drains in the manufacturing areas have positive floor drainage to their locations, thus reducing the possibility of a spill of toxic organics reaching the wastewater stream.

The floor drain in the Boiler Room accepts boiler blowdown, and drains directly to the City sewer. The trichloroethylene still (Currently not in use) is also located in the Boiler Room. A curb is placed entirely around the drain to prevent any material which may drip or leak from the still from entering the drain.

#### E. Installing Sumps in the Floor Drains

The degreaser is located in a vault capable of containing any major spill from the unit. If a spill occurred the vault would contain the spill that could be removed and recovered.

#### F. Spill Clean-up Equipment and Material Storage Stations

As part of this Toxic Organic Management Plan the plant mauager shall issued a memorandum to all employees that reads as follows:

"Subject: Accidental Discharge to Sewer

Under no circumstances should any solvents or other liquids other than ongoing process water, be allowed to discharge into a drain fixture that will enter into the sewer system.





Should an accidental spill of any questionable liquid occur, every attempt should be made to contain the liquid by use of floor dry, mops or other means and the residue should be transferred to 55 gallon drums.

In case of an accidental spill that discharges into the sewer system, the employee(s) should contact their foreman as to quantity and type of spill involved. This information will be forwarded to either of the following:

Amber Parham Clint Blunier

This requirement is mandatory under the Federal Clean Water Act of 1977."

Oil dry, a clay based absorbent, is distributed throughout the manufacturing area to provide spill containment and removal. The spent absorbent is broomed and shoveled into a 55 gallon drum for storage and proper disposal.



# III. Toxic Organic Management Plan

As a result of the above analysis, GTC believes that all of its toxic organic pollutant discharges can be controlled by a solvent and toxic organic compound management plan in lieu of routine organics monitoring.

### A. Solvent Substitution

GTC has discontinued the use of TCE. The current chemical, a non-halogenated solvent, n-propyl bromide, is used as the cleaning agent. A solvent stabilizer is also processed. The stabilizer is stored in and dispensed from a drum located inside a secondary containment.

These chemicals do not contain toxic organic materials. At the present time, GTC believes the TCE solvents should be kept as a potential solvent used in the process in the event of a failure of the current non-halogenated solvent

## B. Process Changes

Solvents are not used in processes which contribute to the manufacturing facility's wastewater discharge. There does not seem to be any alternative process modifications which would result in a reduction of solvents or toxic organic compounds being discharged in the process wastewater.

#### C. Solvent Storage Procedures

All solvents are stored in curbed bulk storage areas inside the plant and under roof on the exterior of the manufacturing building. Solvents are unloaded directly from commercial carriers to the bulk storage vessels. No active floor drains are located near these areas. All storage areas are curbed and contain no floor drains.

#### D. Sealing Floor Drains

Floor drains and cleanouts are sealed in all areas where they are not required. In the Boiler Room, a curb has been placed entirely around the drain to prevent any material which may drip or leak from the trichloroethylene still from entering the floor drain.

#### E. Sumps in Process Areas

The degreaser is located in a vault capable of containing any major spill from the unit. If a spill occurs, the existing sump pump is to be turned off and the spilled material removed and recovered.

#### F. Spill Clean-up Equipment and Material Storage Stations

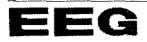
The plant is currently equipped throughout the manufacturing area with clay based absorbent to aid in the containment and removal of any roxic organic spill. All employees have been notified by memorandum as to current procedures to be implemented should a spill occur (refer to Section II.F. above).

#### G. Spent Solvent Disposal Practices

Spent solvents and still bottoms are collected in 55 gallon drums, sealed, and stored in a curbed storage area. The storage area has no floor drains. Spent solvents and still bottoms are shipped to a licensed regulated and/or hazardous waste disposer for reclamation and/or reuse.

All shop clothes used in association with solvents are collected in 55 gallon drums and commetcially laundered for reuse.





#### H. Training

All personnel involved in using, handling, and clean-up activities will receive instruction in the proper handling and disposal of solvents, toxic organic compounds and clean-up materials in order to keep regulated toxic organics out of industrial wastewater. New employees will be trained in these procedures immediately. All personnel working in these activities are familiar with this toxic organic management plan and will follow the procedure established in that standard to eliminate regulated organics from entering the water wash system.

Training consists of classroom instruction which reviews the following:

- 1. The solvents and toxic organic compounds known to be in use at the plant and the areas in which they are transported, stored, and used.
- 2. The location of active floor drains and the location and understanding of the pretreatment wastewater system for the plant.
- The Toxic Organic Management Plan and the proper procedures for handling and disposing of solvents and paint compounds.

#### I. Inspections

- Transportation, storage, and use areas will be inspected routinely by the area supervisor to verify cleaning procedures and adherence to this Toxic Organic Management Plan to insure that toxic organics do not spill or leak into plant sewers.
- 2. Solvent handling, rense, and collection areas, as well as raw material and waste solvent storage areas, will be inspected weekly by a designated environmental representative to verify proper solvent storage, handling, and collection. A log of inspections and sign-off will be maintained by the designated environmental representative.

#### J. Implementation

All provisions of this revised plan will be fully implemented by September 20, 2009.



#### IV. Certification

"Based on my inquiry of the person or persons directly responsible for managing compliance with the TTO limitations, I certify that, to the best of my knowledge and belief, no dumping of concentrated toxic organics into the wastewaters has occurred since filing of the last report. I further certify that this facility is implementing this toxic organic pollutant management plan submitted to the Control Authority on 11 15.

Clint Blunier Plant Manager

Greenville Tube Company Telephone: (479) 754-6500

Prepared by:

Fred M. Oswald, P.E. State of Arkansas Registered Professional Engineer No. 4568



Attachment A-5

### FACT SHEET

Date	10-16-13	<u>.</u>
Industry Hanesbeand Inc	<del>-</del> -	Permit # 2
Address P.O. Roxlely 9		
Clarksville AR.	<u>.</u>	
72830		SIC 225/
Contacts Name	Phone#	Title
Eddie Shirley ung-and	4-3419	Safty & Environmental
		manage
Eddir Shirky 479-970	- 8195	
Emergency Contacts Name	Phone#	Title
maintance 979-5656	0	
Category WON Categorical	M.I.	
Max Flow 175,000 gpd		
Discharge Point From dye House	to pit to p	reatment plant
Type of Flow Meter  mechanica		
Dilution Streams NO dulution	streams	

Best Management Practices Do not mid waste, no mixing of har adours weste
Maintenance personal are trained to clean up
sp://s
Sampling Parameters C-BOO-S, 755, 01/4/rease, pH, Temp
Sample Location Heat recovery pit and effluent for
Sampling Frequency 7 Times Dec month
Description of Industry Actives from dye house water goesthough
4 sets of screams then to pretreatment plant
Description of Stored Chemicals Dyes, Cleaners, Finishes,
Any Pretreatment Actives Screen S
Slug or TOMP dye house draines are all tyred into
pretreatment plant

A-56

Oct 2013

Page 2

Description of Process Active	es <u>Total ma</u>	nufacturing	4 OF	Womens
Description of Process Active	Seamitss	boa's	J 	
				***************************************
Other Information				
	***************************************			
Signatures				······································

A-5c

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Atlachment A-6

1904 Clark Rd. PO Box 669 Clarksville, AR 72830 USA +1 479 979 3400 tel

October 30, 2013

## HANESbrandsinc

#### RETURN RECEIPT REQUESTED

Clarksville Light and Water Company P.O. Box 1807 Clarksville, AR 72830

ATTN: Mr. Greg Rainey

RE: Hanes Brands Inc

Clarksville Plant - Monthly Report

Permit No. 02

Dear Mr. Rainey:

Attached is a copy of the required monthly Industrial Wastewater Discharge Self-Monitoring report for October, 2013.

The report is submitted in accordance with referenced permit.

Please advise of questions.

Very fully yours,

Hanesbrands, Inc

Halayp

Cathy Stalcup

Plant Manager

Cc: Eddie Shirley

Tommy Thomspon

Clarksville POTW Self-Monitoring Report File

HbI

11505,

To: Clarksville Light and Water Company P. O. Box 1807 Clarksville, AR 72830 Attn: Greg Rainey

# CITY OF CLARKSVILLE, ARKANSAS MONTHLY INDUSTRIAL WASTEWATER DISCHARGE SELF-MONITORING REPORT

Address:			Name: Hanes Brands Inc											
Addicss.	Cline & Clark Rd, Clarksville, Arkansas 72830													
Pretreatment Plant Contact:	Eddie Shirley													
Plant Manager:	Cathy Stalcup													
Reporting Interval:	13/10/01 TO 13/10/31 YR/MO/DAY YR/MO/DAY													
Discharge Parameters														
Permitted Conditions Reported From Sampl														
rameter	Monthly	Average	Monthly Average											
SOD <sub>5</sub> (Lbs./Mg/l)	3941	2700	663	\$25										
S (Lbs./Mg/l)	762	522	· 106	84										
G Max. (1-Day)	N/A	100 Mg/l	N/A	17 max										
mp (Max. F)	NA I	150	N/A	122max										
(Max)	N/A	6.0 - 10.0	N/A	7.3-6.7										
ow (MGD Avg/Max)	Report	.175	0.152	.152										
(b) Grab Compliance: X Sample Dates 10/3/13:	Yes and 10/16/13	ature and pH  No	-											
	Plant Manager:  Reporting Interval:  Discharge Parameters  OD <sub>5</sub> (Lbs./Mg/l)  S (Lbs./Mg/l)  G Max. (1-Day)  mp (Max. F)  (Max)  ow (MGD Avg/Max)  Sample Type: (a) Auto (b) Grab  Compliance: X  Sample Dates 10/3/13 a  Comments	Reporting Interval:  Reporting Interval:  Discharge Parameters  Permitted  Monthly  OD <sub>5</sub> (Lbs./Mg/l)  S (Lbs./Mg/l)  S (Lbs./Mg/l)  Tolor  G Max. (1-Day)  mp (Max. F)  (Max)  N/A  w (MGD Avg/Max)  Report  Sample Type:  (a) Automatic Composite  (b) Grab for O/G, Temper  Compliance:  X Yes  Sample Dates  10/3/13 and 10/16/13  Comments	Plant Manager:   13/10/01   TO   YR/MO/DAY	Plant Manager:   Cathy Stalcup										

"I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violation."

/0/30// ?
Date
Prepared: 10/30/13

Cathy Stalcup, Plant Manager

A-66



PROVIDING CUSTOMERO SERVICES MATIONINDE

1359-047595

171250

PHIG.7 @UCS Company Name: Phone #: Requested Analysis CBCD, TSS Terrup: 60 > (479) 754-8883 Hanesbrands, Inc. By: NAM Address: Heat Recovery Pil PO Box 669, Clarksville, AR 72830 Project Name or Number: Remarks Purchasa Order #: (Please hale special datection limits below.) Samplind Personnel Signature(s) Printed: Laboratory Use FLOW Cont. Type Only (24 Hour) Glass Sample I.D. Date Time Grat Plassi. # of Control Containers Number Slat - 2-13 8:00 1013025 8:00 x X 1 Haat Recey, Pit 10-3-13 (0130)6 Ö Х Heat Recov. Pit 1013027 10-5-13 Х Treat Plant 000 Received by Laty Hucynen Date: 10-3-73 Time (a) Relinguished by Clied Date: Time: 12-3-13 15/5 Relinquished by ja Received by Lab: Time: Date: Time: Date: 105 1100 10-4-73 Received by Lab: Time: /24 Relinquished by Lab: Oale: Sampler is bet up by Handsbrands personnel. Samples are collected by EEG personnel. Comments: Rich 4,80C

Abc



220 North Knoxville Russellville, Arkansas 72801 Phone (479) 968-6767 Fax (479) 968-1956 www.eegonline.com

> October 9, 2013 Control No. 171250 Page 3 of 4

Hanesbrand Inc. Post Office Box 669 Clarksville, AR 72830

#### **ANALYTICAL RESULTS**

AIC No. 171250-1

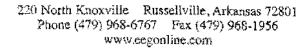
Sample Identification: L359-047595 1013025 Heat Recoy. Plt 10-2-13 8:00 10-3-13 8:00

Analyte		Result	RL	Units	Qualifier
Carbonaceous BOD 5-day SM 5210 B	Prep: 04-Oct-2013 1602 by 285	510 Analyzed: 09-Oct-2	100 013 1027 by 285	mg/l Batch: W45153	
Total Suspended Solids USGS 3765	Prep; 05-Ocl-2013 0942 by 285	<b>110</b> Analyzed: 08-Ocl-2	10 013 1549 by 285	mg/l Batch: W45184	

AIC No. 171250-2

Sample Identification: L359-047595 1013027 Treat Plant 10-3-13 6:30

Analyte		Result	RL	Units	Qualifier
Oil and Grease		< 5	5	mg/l	
EPA 1664A	Prep: 07-Oct-2013 0814 by 295	Analyzed: 07-Oct-20	113 1648 by 295	Balch: B8587	





Client: Hanesbrands, Inc. Date of Sample: 10/3/13 Time of Sample: 1105 Date Received: 10/3/13

Sample Collected From: Heat Rec. Pit Sample Collected By: Megan Hatcher

Sample Matrix: Wastewater

Job Number: L359-047595
Date of Report: 10/11/13
P.O. Number: Not Given
Control Number: 1013026
Sample LD.: Heat Rec. Pit

Sample Delivered By: M. Hatcher

#### ANALYSIS REPORT

Parameter	Init.	Date	Time	Concentration	Units	Metbod
pН	MH	10/3/13	1105	6.7		4500H+ *
				÷		

#### **QUALITY CONTROL**

Parameter	Orig. Value	Dup. Value	Rel. % Difference
pН	6.76	6.77	0.15

All instruments have been calibrated on a daily basis. Each day, Quality Control procedures have been performed on 10% of all analysis.

Haynen
Reviewed By

Reviewed By

<sup>\*</sup>Approved by Standard Methods Committee, 1990.



1359-647452

171715

Company Name	f:					····	Phone#:	***********					<u></u>						F	}equ	ested .	Αna	iya	18			pH: 7.3 @ 044	þ
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220 North Knoxville Russellville, Arkansas 72801 Phone (479) 968-6767 Fax (479) 968-1956 www.eegonline.com

> October 25, 2013 Confrol No. 171715 Page 3 of 4

Hanesbrand Inc. Post Office Box 669 Clarksville, AR 72830

#### **ANALYTICAL RESULTS**

AIC No. 171715-1

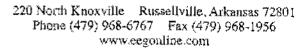
Sample Identification: L359-047652 1013143 Heat Recov. Pit 10-16-13 8:00 10-17-13 8:00

Analyte		Result	RL	Units	Qualifier
Carbonaceous BOD 5-day		540	100	mg/l	-
SM 5210 B	Prep: 18-Ock-2013 1454 by 285	Analyzed; 23-Oct-2	013 1143 by 285	Balch: W45320	
Total Suspended Solids USGS 3765	Prep: 21-Oct-2013 1551 by 265	57 Analyzed: 22-Oct-2	10 013 1410 by 285	<b>mg/l</b> Baich: W45346	

AIC No. 171715-2

Sample Identification: L359-047652 1013145 Treat Plant 10-17-13 8:30

Analyte		Result	RL	Units	Qualifier
Oil and Grease		17	5	rng/l	
EPA 1664A	Prep: 24-Oct-2013 0814 by 295	Analyzed: 24-Oct-20	013 1 <b>503</b> by 295	Batch; 88617	





Client: Hanesbrands, Inc. Date of Sample: 10/17/13 Time of Sample: 0940 Date Received: 10/17/13

Sample Collected From: Heat Rec. Pit

Sample Collected By: Megan Hatcher

Sample Matrix: Wastewater

Job Number: L359-047652 Date of Report: 10/25/13 P.O. Number: Not Given Control Number: 1013144 Sample I.D.: Heat Rec. Pit

Sample Dclivered By: M. Hatcher

#### ANALYSIS REPORT

pH MH 10/17/1	3 0940	7.3	4500H+ *	

#### QUALITY CONTROL

Parameter	Orig. Value	Dup. Value	Rel. % Difference
pH	7.38	7.37	0.14
	have been calibrated been performed on 10%		Each day, Quality Control

<sup>\*</sup>Approved by Standard Methods Committee, 1990.

Reviewed BV

Reviewed By

_	me: Hanesbrand Tnc.	DATE OF INSPECTION: TIME OF INSPECTION: INSPECTED BY:		
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IMPL	UTION PREVENTION ACTIVITIES: DOES THE IU EMPLOY EMENT POLLUTION ACTIVITIES?	ANY OF THE FOLLOWING TO ENG		<del></del>
(B)	In-house environmental teams  Incentive programs for employee input on recycling, process i prevention activities  What are you doing to conserve water?		€YES	□ NO
	recycle warm water , reduce dye londs, new Bourns use le	a ringe cycles on		
(D)	What are you doing to conserve energy?  recycle over 95% of waste (po	now another plastic		
	yarn, o'll and wood pallets. Have reduce all energy within the pleasured energy ster	an energy team to		
	Hanesman Micelian Angle Stor	<u> </u>		

## Atlachment AT

# CLARKSVILLE LIGHT AND WATER COMMISSION INDUSTRIAL USER INSPECTION REPORT

NAME AND ADDRESS OF INDUSTRIAL FACILITY:  Handshrend Inc. P.O. Box 669 Clarksville AR. 77830  PHONE# 479-979-3459	DATE OF INSPECTION: TIME OF INSPECTION: NATCS# SIC# 1.U. PERMIT# INSPECTED BY: 1	10-16-13 0820 315111 2250 0802 mith 11K
FACILITY REPRESENTATIVE TITLE PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE  PHONE	- · · · · · ·	SIGNATURE SIGNATURE
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WATER SOURCE CITY 3021600 GAL.WATER USAGE	1682500 447,000 = SANITARY 927,000	3056,500 GAL.
PROCESS WATER 7.1661,107 GAL.		
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CON	FIRM ACCURACY			
BEST	MANAGEMENT PRACTICES			
Desc	ribe any Best Management Practices activities which are either planned or whic	h have been implen	nented.	
Do	not mix waste, no mixing hazardous was	te, main.	tinano	20
	rsonal and trained to clean up spills, Lar			
,	tside of maintenance office, small spill			
m.c	nts, recycling everything that we can, b	va nown	<u> </u>	7.70
<u>000</u>	taining and water is removed and oil is	recyeled.		
***************************************			······································	
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+		***************************************	······································	
***************************************				
****			. <u></u>	
give, pivis, pr				
***************************************	TREATMENT FACILITIES OPERATION AND MAINTENANCE:	<u>۴. ، ، ، ، ، ، ، ، ، ، ، ، ، ، ، ، ، ، ،</u>	- Simo	·
(A)	Standby power or other equivalent provisions provided 987604005	tor lights	σΥ̃ES	□ NÔ
(B)	Adequate alarm system for power or equivalent failures		BYES	□ <b>NO</b>
(C)	Sludges and solids adequately disposed		'LÍ Yes	□ No
	Crystal Clean			
(D)	All treatment units in service	**************************************	<b>E</b> Yes	□ №
(E)	Consulting Engineer retained or available for consultation on operation & main	itenance problems	€TYes	□ No
	∠ -7			

Page 4 of 6 DATE OF I		INSPECTION:		
TIME OF		E OF INSPECTION:		
IU Name: Hangsbrend Inc.	INSPECTED BY	·	***************************************	114
(F) Qualified operating staff provided			[2*Yes	□ No
(G) Established procedures available for training	new operators		<b>⊘</b> Yes	
(H) Instruction files kept for operation and mainter		ent	2 Yes	□No
(i) Operation and maintenance manual maintain	ed		ପ Yes	□ No
RECORDS AND REPORTS:				
(A) Adequate Records Maintained Of:		□ Yes	□ No	🗆 n/a
(I) Sampling date, time, exact location		ØYes	O No	□ n/a
(II) Analyses dates, times		I2∕Yes	O No	□ n/a
(III) Individual Performing analysis	***************************************	22 Yes	□ No	□ n/a
(IV) Analytical methods/techniques used		2 Yes	□No	□ n/a
(V) Analytical results		Ø-Yes	□ No	□ n/a
(B) Lab equipment calibration and maintenance r	ecords kept	E-Yes	<u>O</u> No	□ n/a
(C) Quality Assurance Records Kept		@-Yes	ON D	□ n/a
LABORATORY PROCEDURES:  (A) Does the industry perform any lab analysis its  (B) Sampling locations. Heat recovery of			□ No	□ n/a □ n/a
the box		<b>性</b> Yes	□ No	□ n/a
(C) Sampling / preservation technique EE & pr	the NE DOTTES,	LJ (C)	C1 140	LIIVA
(D) Observation of I U self monitoring procedure		□ Yes	□No	□ n/a
(E) EPA approved analytical testing procedures u	used	LZ Yes	□ No	□ n/a
(F) If alternate analytical procedures are used, pr	oper approval has been obtained	□ Yes	□ No	<b>⊕</b> π7a
(G) Quality control procedures used		<b>⊋</b> Yes	□ No	□ n/a
(H) Commercial Laboratory used		ĹJ-Yes	□No	□ n/a
Lab Name またら				
Leb Address 720 Worth Kno	<u>x</u> Mlie			
Pussellville AE.	72831	***************************************	<del>*************************************</del>	
Contact		······································	<u></u>	
Mik Cole	A DAN C TOC - N I C	<b>\</b>		····
	C-BOD-S, 755, Oil + (	<u>\-c(as</u>	C PH	
	T/2 m P.		<u></u>	<u> </u>

		***************************************
, 1	TIME OF INSPECTION:	- 40
U Name: <u>Honesbrand</u>	INSPECTED BY:	
TOXIC ORGANICS MANAGEMENT PLAN:  (A) Description of discharge practice.  From clife House goes through 3 sets of pit, then to preterent plant.	screens to heat	] No
(B) Description of stored chemicals.	O Yes C	JNo □n/a
Control and Counter measure Plan include New premet black due has chromium p	d hathis file	
production	****	·· <del>···································</del>
production		
}	☐ Yes □	I No □ n/a
	sour; natify cli	l No On/a
(C) Procedures for notification of POTW of slugs or spill discharges.  Spill kits are throughout the plant for fire department and coast guard if need.  (D) Procedures to prevent adverse impact from accidental spills, including inspection and maintenance of storage areas, handling and transfer materials, worker training, containment structures.	spills; patify clif	No On/a  / Person of
(C) Procedures for notification of POTW of slugs or spill discharges.  Spill kits are throughout the plant for fire department and coast guard if need.  (D) Procedures to prevent adverse impact from accidental spills, including inspection and maintenance of storage areas, handling and transfer of storage areas.	spills; patify clif	No On/a

Page	e 6 of 6	DATE OF INS	SPECTION:		
		TIME OF INS	PECTION:		
IU Na	ame: Hanesbrand Inc.	INSPECTED	BY:		11
(F)	Manifests of shipments of hazardous wastes to proper disposal.		□ Yes	□ No	□ n/
	rystal Clean				
	-C-elete chemolols,				
(G)	Does SIU have a TTO limit in permit?		□ Yes	ÐÑo	□ n/
(H)	Does SIU have an approved Plan to Control Slug Discharges or To Management Plan?	_	□ Yes	□ No	□ n/
<u>U</u>	ipdated May 24, 2011				
(l)	Evaluation of need of TOMP.		□ Yes	□ No	Θń
	Reason:				
	Has the IU complied with industrial user permit requirements?		☐ Yes	□ No	□ n/
	Comments:				
	IU inspection summary				
	Recommended action;	-			<u>-</u>

Attachment A-8

## DIVISION OF PUBLIC WORKS INDUSTRIAL PRETREATMENT SECTION

#### SLUG/SPILL EVALUATION CHRCKLIST

sw	NAM	E: Hangsbrand Inc.
PER	mit i	NO.: O7 CONTACT: Eddie Shirley
1.	SPI	IL PLAN
	a.	Type on file: (PIPP SPCC, TOMP, Contingency): Date: 5-24-10
	b.	Number of Spills in last 3 years:
2.	CHE	MICAL STORAGE
	<b>a.</b>	Attach chemical list, including location of chemical, quantity stored, and container size. In SPCC
	b.	Containment: Yes X No Describe: burned
		Condition: Good X Fair Poor N/A
	c.	Drains/Trenches: Yes X No X Routed to: Treatment Plant
		Distance from storage tanks or drums (in feet): N
	đ.	Spill Potential (High, Medium, Low): Low
3.	MAN	OFACTURING PROCESSES
	a.	Process solutions in tanks
		Chemical SolutionLocationProcess Tank SizeName(attach sketch)(in gallons)
		In. SPCC
		· · · · · · · · · · · · · · · · · · ·

#### Cont'à MANUFACTURING PROCESSES -

4.

5.

b.	Do process solution tanks overflow? Yes X No X
	If so, is overflow liquid contained? Yes \( \frac{1}{2} \) No
	Describe containment: NA
	Condition of containment: Good X Fair Poor N/A V
o.	Drains/Trenches: Yes X No X Routed to: Treatment Plant
	Distance from Process Tanks (in feet): W/A
. <b>đ.</b>	Spill Potential (High, Medium, Low): 100
PRE	THEATHENT SYSTEM
a.	Evaluate potential for operating upsets: (High, Medium, Low):
b.	Calibration frequency of instrumentation and/or equipment (specify): (Example: pH probes)
	pH daily
G.	Spare parts on hand: Yes X No
đ.	Excess wastewater holding capacity: Yes X No
e.	Is there a control system to monitor operation of pretreatment system?
	Ked X No
	Describe corrective action which will be taken if an alarm condition
	occurs Hanesbrand or (Lisia Amploys will be
	called to check algoris
£.	By-pass potential: High Medium LowX N/A
IOA	DING/RECEIVING DOCKS
ā.	Drains/Sumps: Yes No If "yes" where routed to:
	Storm X Sanitary X Pretreatment Other

<del>6</del> .	6. SPECIFIC PROHIBITIONS:	····
	a. Are any items present? Yes NoX  b. Potential to discharge: High Medium	Low N/A
7.	7. NON-ROUTINE BATCH DISCHARGES: a. Goes facility have these type of discharges? Yes	No
	(Defined as non-scheduled, occurring at 6 month f  b. Name of chemical solution discharged:	1
8.	8. NON-DISCHARGED WASTES  a. Are any generated? Yes No Y  b. List these Non-Discharged Wastes, if "yes":	
	Type of Waste (Examples: waste solvent, Generated sludge, etc.)  Quantity per Year Generated	Disposal Method
	c. Describe protective measures to prevent accidenta substances into the sanitary sewer system:	l discharge of these

A-8c

#### RECOMMENDATIONS

G2 √	needed. In Place
p. <u>ND</u>	New Slug/Spill Control Plan required
c. <u>A</u>	Add slug provisions to existing Spill Plan
a. n/A	Other deficiencies to be corrected:
e	No Slug/Spill Control Plan is necessary at this facility.
Signature:	m 2 m th

Envir. .nental Services Company, Inc.

. Corporate Office

13715 West Markham

P.O. Box 55146

Little Rock, AR 72211

Little Rock, AR 72215

website: www.esclabs.com



Environmental Services Com, ...y, Inc. Northwest Branch 1107 Century Springdale, AR 72784

### CHAIN OF CUSTODY

Phone: 501-221-2565	Fax: 501-221-1341		U	1AIN U	F CU	DIOL	<i>J</i> T	P	hone 4	79-75	0-1170	) Fi	ax:: 47	9-750	-1172
Client Information					Project Information					J	Req	ueste	d Para	met	ers
ompany Name: Clarksville Light & Weter idress: PO Box 1807/400 West Main			Permit/Project #: Purchase Order #:							,					
	Clarksville, AR 72	Clarksville, AR 72830		Work Order #:											
slephone;	479-754-3148			Sampler Name(s): <u>Porsh</u>		iha Kussell									
FAX:	479-754-8181		and Signature(s): Four						<b>]</b> 6		# # # #				
Contact:	Ms. Pam Smith				she funely							ł			
SC Client Number:	765			<u> </u>		1				Grease		**************************************			
		Sample Time	e Collection  Type Matrix		Sample Con Type Volume P		ontainers Preservative #		##						
Identification	ESC Control #	0ate 4-16-13		Type Grab	Water	Type Glass	f	H2SQ4		1 X					
Hanesbrand	13100100263	1.5-10-17		1 2160	Maret	731900	1 (166)	(1400)		1					
			-			1									
			H-H-H-H-L-1							1					
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Religional By: Islgnature and Pr FOSKA KUNCLL	ring Name) Porsha Russell	Date 10:44-3	tima 10.5(₽	Received By: 6	positiva and Print 12 — N	d Name) 3ed Ryo	p3	5en 10-4-13		ي . پال			lnta	:17	
Tousha Turnell Yorsha Russell 10-11-13 10.5(p. Relinquished By (Signature and Printed Name) Date Time			Hedewed mx. (mithernte and Living Natural A				Cade Illine		Re	Onjat Watonu		Spe	cies T		
Relinquished By: Islanature and Printed Narray  AUS Santiples cooled to 5 8 8 C With Ide.			Respired for but By: (Signature and Estated Name)  149 0412 - New Kuers		( <b>0)</b> (Free )	00m 10-4-13	79m	) W	Were samples pr		property preserved:				
	RI C WILD ICE.				7		Fleic Test	Time	Analys:	Re	ault	Result		Units	
Comments:	UN+ OH > 6,84	5. U.	Efflue	+ 04-2	7.245.4	<u> </u>			<u> </u>						<del></del>
		°C.	1,1734.7	12 m 2	32,/°C.	,						<u> </u>			
	*	<del></del>	<del></del>		······································		Chlorinated	<u> </u> 7 Yes N	<u> </u>	TI	nia Do	i cumen	t is Pag	e	of _

# Attachment A-10

#### Hanesbrand 2013

			Set	Violations						
	C-80	)D	TS	SS						
DATE	mg/l	lbs/day	mg/l	lbs/day	PΗ	Temp	Oil&Grease	Flow	Yes	N
1/10/2013	730	590.5554	160	129.4368	6.8	49.2	25	0.097		X X
1/24/2013	710	568.45 <del>4</del> 4	350	280.224	6.7	43.2	0	0.096		
2/7/2013	730	520.9964	220	187,1496	6.9	48.3	14	0.102		×
2/21/2013	830	353.0322	140	59.5476	6.9	39.3	0	0.05100		X
3/7/2013	520	472.7112	340	309.0804	6.7	50	14	0,10900		X
3/28/2013	430	469.7922	370	404.2398	6.8	44.5	0	0.13100		X
4/4/2013	440	414.6648	490	461.7858	6.7	44.3	21	0.11300		×
4/11/2013	380	370.7964	180	175.6404	6.75	46.1	9,7	0.11700		×
5/9/2013	380	551,4408	220	319.2552	6.5	45.1	22	0.17400		У
5/16/2013	610	564.7014	220	203,6628	6.5	45.6	28	0.11100		×
6/6/2013	500	500.4	180	180,144	6.6	50.9	0	0.12000		<b>X</b>
6/19/2013	87	76.1859	260	227,682	6.7	43.4	a	0.10500		×
7/11/2013	520	563.784	100	108.42	7.1	49	0	0.13000		χ
7/18/2013	490	523.0848	160	170,8032	7.2	48.1	24	0.12800		Х
8/1/2013	440	414.6648	120	113.0904	7.3	51.3	0	0.11300		×
8/22/2013	63	58.32162	130	120.3462	7.3	49.5	0	0.11100		Х
9/5/2013	300	235,188	90	70,5564	7.1	47.4	0	0.09400		>
9/19/2013	350	388.227	130	144.1986	6.8	28.4	0	0.13300		>
10/3/2013	510	646.5168	110	139,4448	6.7	50.1	0	0.15200		×
10/17/2013	540	680.0436	57	71.78238	7.3	46.8	1 17	0.15100		×
	<u> </u>	0		0	•		<u> </u>			
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TOTAL	8830	8473.00632	3867	3747.05358	130.55	872.3	149.7	2.241		
AVERAGE	464.736842	313.8150489	203.526			45.9105		0.117947		
MIN	63	0	57	0	6.5	28.4	0	0.051		
MAX	830	680.0436	490	461.7858	7.3	51.3	28	0.174		

Limits											
mg/l	C-BOD lbs/day	TSS mg/l	ibs/day	ρŀŀ	Temp	Oil&Grease	MGD Flow				
2700	3378	522	653	6-9 units	150*F	100	0.15				